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(54) Title: PROPENYL CEPHALOSPORIN DERIVATIVES			
<div style="text-align: center;"> $\begin{array}{c} \text{R-S-CHR}^1\text{-CONH} \\ \diagdown \quad \diagup \\ \text{O} \quad \text{N} \quad \text{S} \\ \quad \quad \quad \diagdown \quad \diagup \\ \quad \quad \quad \text{CH}=\text{CH}-\text{CH}_2-\text{A} \\ \quad \quad \quad \text{COOH} \end{array} \quad (I)$ </div>			
(57) Abstract			
<p>Disclosed are cephalosporin derivatives of general formula (I) wherein R is an organic residue with a molecular weight not exceeding 400 bonded to the adjacent sulphur atom via carbon and consisting of carbon, hydrogen, and optional oxygen, sulfur, nitrogen and/or halogen atoms; R¹ is hydrogen, lower alkyl or phenyl; and A is a secondary, tertiary or quaternary nitrogen atom bound directly to the propenyl group and being substituted by an organic residue with a molecular weight not exceeding 400 and consisting of carbon, hydrogen, and optional oxygen, sulfur, nitrogen and/or halogen atoms, as well as readily hydrolyzable esters thereof, pharmaceutically acceptable salts of said compounds and hydrates of the compounds of formula (I) and of their esters and salts. Also disclosed is a process for their manufacture, intermediates useful therein, medicaments containing the end products and use of the latter for the treatment and prophylaxis of infectious diseases or for the manufacture of the medicaments.</p>			

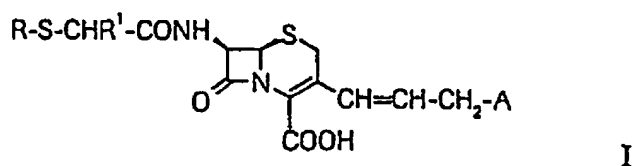
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Propenyl Cephalosporin Derivatives

The present invention relates to cephalosporin derivatives of the general formula



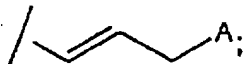
wherein R is an organic residue with a molecular weight not exceeding 400 bonded to the adjacent sulphur atom via carbon and consisting of carbon, hydrogen, and optional oxygen, sulfur, nitrogen and/or halogen atoms; R¹ is hydrogen, lower alkyl or phenyl; and A is a secondary, tertiary or quaternary nitrogen atom bound directly to the propenyl group and being substituted by an organic residue with a molecular weight not exceeding 400 and consisting of carbon, hydrogen, and optional oxygen, sulfur, nitrogen and/or halogen atoms,

as well as readily hydrolyzable esters thereof, pharmaceutically acceptable salts of said compounds and hydrates of the compounds of formula I and of their esters and salts.

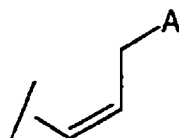
The compounds of the present formula I are useful in the treatment of infectious diseases in that they have potent and broad antibacterial activity; especially against Gram-positive organisms, e.g. methicillin-sensitive (MSSA) and methicillin-resistant (MRSA) staphylococci, enterococci and pneumococci.

In the above compounds of formula I the substituent in position 3 can be present

in the E-form:



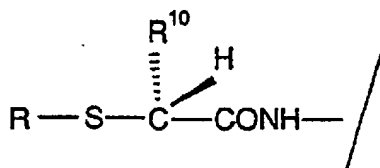
or in the Z-form:



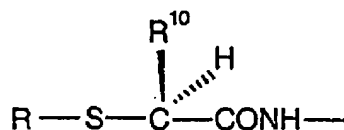
Compounds of formula I i.e. wherein the substituent in position 3 is in the E-form are generally preferred.

- 5 Compounds of formula I, in which R^1 is lower alkyl or phenyl, R^1 is attached at an asymmetric carbon atom which can have (R) or (S) configuration:

(R) configuration:

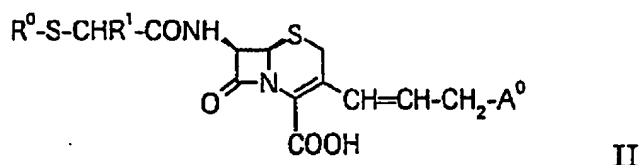


(S) configuration:



- 10 Generally, the S-form is preferred.

A subgroup of the compounds of the invention consists of compounds of the general formula



wherein

- 15 R^0 is lower alkyl or lower alkenyl, these groups being optionally substituted by one or more substituent(s) R^7 represented by:
- halogen
 - lower cycloalkyl
 - naphthyl

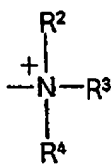
20 optionally substituted phenyl or heterocyclyl

optionally substituted acyl

optionally etherified or acylated hydroxy

- optionally acylated amino
 (lower alkyl)amino, (di-lower alkyl)amino, lower cycloalkylamino
 optionally esterified or amidated carboxy
 etherified mercapto, lower alkylsulfinyl, phenylsulfinyl
 5 lower alkylsulfonyl, phenylsulfonyl
 cyano
 amidino, (lower alkyl)amidino, (di-lower alkyl)amidino, guanidino, (lower
 alkyl)guanidino, (di-lower alkyl)guanidino; or
- 10 R° is phenyl, naphthyl or heterocyclyl, these groups being optionally
 substituted by one or more substituents R⁸ represented by:
 halogen
 optionally substituted lower alkyl, lower alkenyl or lower cycloalkyl
 optionally substituted phenyl or heterocyclyl
 optionally substituted acyl
 15 optionally etherified or acylated hydroxy
 optionally acylated amino
 (lower alkyl)amino, (di-lower alkyl)amino, lower cycloalkylamino
 optionally esterified or amidated carboxy
 etherified mercapto, lower alkylsulfinyl, phenylsulfonyl
 20 optionally amidated sulfonyl
 lower alkylsulfonyl, phenylsulfonyl
 cyano;

A° is a quaternary nitrogen residue of the general formula

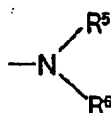


III

- 25 wherein R², R³ and R⁴ may be the same or different and each are alkyl
 cycloalkyl, alkenylalkyl or saturated heterocyclyl;
 or R² and R³ together with the N atom represent a saturated or partly
 unsaturated 5 to 8 membered, optionally fused heterocyclic ring which
 may contain additional hetero atoms selected from oxygen, sulfur and
 30 nitrogen, R⁴ being as above or may represent a 1-2-, 1-3- or 1-4-alkylene
 or a vinylene bridge to the heterocyclic ring represented by R² and R³;
 or R², R³ and R⁴ together with the N atom represent an aromatic 5 or 6

membered, optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen; or

A° is a secondary or tertiary nitrogen residue of the general formula

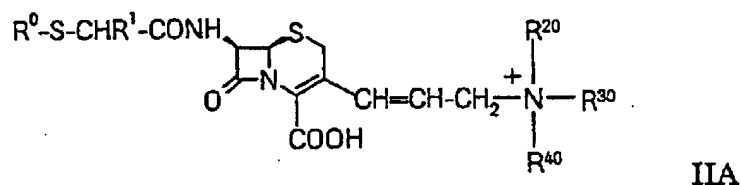


IV

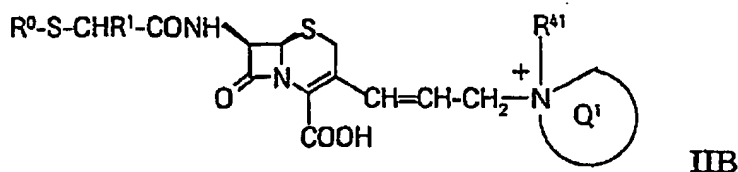
5 wherein R⁵ and R⁶ may be the same or different and each are alkyl,
cycloalkyl, alkenylalkyl or heterocyclyl or R⁵ is hydrogen;
or R⁵ and R⁶ together with the N atom represent a saturated or
partly unsaturated or aromatic 5 or 6 membered optionally fused
heterocyclic ring which may contain additional hetero atoms
10 selected from oxygen, sulfur and nitrogen,
and wherein,
where R², R³, R⁴, R⁵ and/or R⁶ represent alkyl, this group is
optionally substituted by carbamoyloxy or one or more substituents
R⁷, wherein R⁷ has the above meaning; and
15 where R², R³ and R⁴ and R⁵ and R⁶ represent heterocyclyl or together
form part of a heterocyclic ring as defined above, this heterocyclyl
group/heterocyclic ring is optionally substituted by one or more
substituents R⁸, wherein R⁸ has the above meaning,
as well as readily hydrolyzable esters thereof, pharmaceutically acceptable
20 salts of said compounds and hydrates of the compounds of formula II and of
their esters and salts.

Subgroups of the compounds of formula II are as follows:

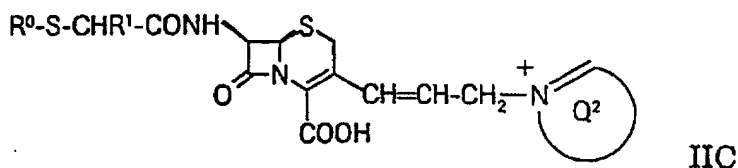
Compounds of the general formulas



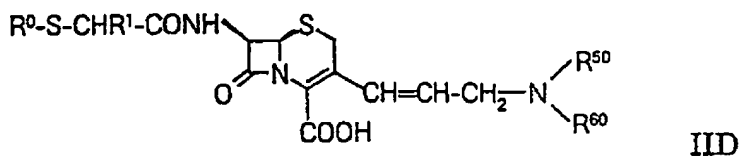
25 wherein R' and R¹ are as defined above and R²⁰, R³⁰ and R⁴⁰ may be the same or different and each are alkyl (optionally substituted by R⁷ as for R², R³ and R⁴ above), cycloalkyl, alkenylalkyl or saturated heterocyclyl (optionally substituted by R⁸ as for R², R³ and R⁴ above);



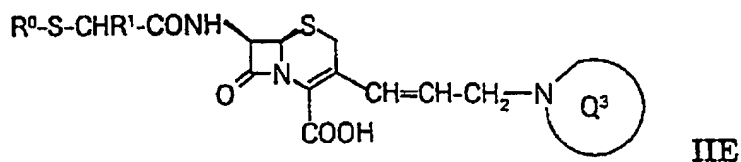
wherein R^0 and R^1 are as defined above, Q^1 is a saturated or partly unsaturated 5 to 8 membered, optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen (optionally substituted by R^8 as for R^2 and R^3 above) and R^{41} is alkyl (optionally substituted by R^7 as for R^4 above), cycloalkyl, alkenylalkyl or saturated heterocyclyl or may represent a 1-2-, 1-3- or 1-4-alkylene or a vinylene bridge to the heterocyclic ring;



wherein R^0 and R^1 are as defined above and Q^2 is an aromatic 5 or 6 membered, optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen (optionally substituted by R^8 as for R^2 , R^3 and R^4 above);



wherein R^0 and R^1 are as defined above and R^{50} and R^{60} may be the same or different and each are alkyl (optionally substituted by R^7 as for R^5 and R^6 above), cycloalkyl, alkenylalkyl or saturated heterocyclyl (optionally substituted by R^8 as for R^5 and R^6 above) or R^{50} is hydrogen;



wherein R^0 and R^1 are as defined in above and Q^3 is a saturated or partly unsaturated or aromatic 5 or 6 membered optionally fused heterocyclic ring which may contain additional hetero atoms

selected from oxygen, sulfur and nitrogen (optionally substituted by R^8 as for R^5 and R^6 above),
as well as readily hydrolyzable esters thereof, pharmaceutically acceptable salts of said compounds and hydrates of the compounds of formulas IIA-III
5 and of their esters and salts.

The term "halogen" or "halo" used herein refers to all four forms, that is chlorine or chloro; bromine or bromo; iodine or iodo; and fluorine or fluoro, unless specified otherwise.

As used herein, the terms "alkyl" and "lower alkyl" refer to both straight
10 and branched chain saturated hydrocarbon groups having 1 to 8, and preferably 1 to 4, carbon atoms, for example, methyl, ethyl, n-propyl, isopropyl, t-butyl and the like.

By the term "substituted lower alkyl" is meant a "lower alkyl" moiety as defined above substituted by, for example, halogen, amino, lower alkylamino,
15 di-(lower alkyl)amino, hydroxy, lower alkoxy, cyano, carboxy, carbamoyl etc., such as carboxymethyl, carbamoylmethyl, trifluoromethyl, 2,2,2-trifluoroethyl, 2-chloroethyl, 2-hydroxyethyl, methoxymethyl, methylaminomethyl, dimethylaminoethyl and the like.

As used herein, the term "lower alkoxy" refers to a straight or branched
20 chain hydrocarbonoxy group wherein the "alkyl" portion is a lower alkyl group as defined above. Examples include methoxy, ethoxy, n-propoxy and the like. The "alkyl" portion may be substituted as defined above.

As used herein, "alkenyl" and "lower alkenyl" refer to unsubstituted or substituted hydrocarbon chain radical having from 2 to 8 carbon atoms,
25 preferably from 2 to 4 carbon atoms, and having at least one olefinic double bond, e.g. allyl, vinyl, 2-propenyl, 2-butenyl, 3-butenyl, 2-methyl-2-propenyl.

The expressions "alkenylalkyl" and "lower alkenylalkyl" are employed to indicate that the double bonds of said radicals are not connected with the first carbon atom (such as in vinyl and 1-propenyl), but that these radicals are
30 limited to groups having their unsaturation in 2-, 3- and further positions. It is understood that "lower alkenylalkyl" refers to groups containing up to and including 8 carbon atoms, e.g. 2-propenyl, 2-butenyl, 3-butenyl, 2-methyl-2-propenyl.

By the term "substituted lower alkenyl" is meant a lower alkenyl moiety as defined above, preferably vinyl, substituted as for "substituted lower alkyl" but preferably substituted by cyano or by carboxy which may be amidated by amino, lower alkylamino, (di-lower alkyl)-amino or by the amino group of a natural α -amino acid such as glycine, alanine or phenylalanine.

By the term "cycloalkyl" or "lower cycloalkyl" is meant a 3-7 membered saturated carbocyclic moiety, e.g., cyclopropyl, cyclobutyl, cyclohexyl, etc.

By the term "substituted lower cycloalkyl" is meant a lower cycloalkyl moiety as defined above substituted by, for example, lower alkyl, halogen, amino, lower alkylamino, di-(lower alkyl)amino, hydroxy, lower alkoxy, cyano, carboxy etc., such as 3-hydroxy-cyclobutyl, 4-methyl-cyclohexyl or 3,4-dimethoxy-cyclopentyl.

"Acyl" alone or in combination with other groups such as in "acylamino", is preferably derived from a carboxylic acid and is thus e.g. lower alkanoyl, e.g. formyl, acetyl, propionyl, isobutyryl, pivaloyl; lower cycloalkanoyl, e.g. cyclopropylcarbonyl; benzoyl

By the term "aryl" is meant a radical derived from an aromatic hydrocarbon by the elimination of one atom of hydrogen and can be substituted or unsubstituted. The aromatic hydrocarbon can be mononuclear or polynuclear. Examples of aryl include phenyl, naphthyl, anthryl, phenanthryl and the like. The aryl group can have at least one substituent selected from, as for example, halogen, hydroxy, cyano, carboxy, nitro, amino, dimethylamino, lower alkyl, lower alkoxy, carbamoyl, such as in tolyl, xylyl, mesityl, cumenyl, 2,4-difluorophenyl, 4-carboxyphenyl, 4-nitrophenyl, 4-dimethyl-aminophenyl, 4-methoxyphenyl, 2,4,5-trichlorophenyl and 6-carboxy-2-naphthyl.

As used herein, the term "lower alkylamino and di-lower alkylamino" refers to mono and dialkylamino residues wherein lower alkyl is as defined above, for example methylamino, 2-ethylamino, N-methylamino, N-ethylamino, N,N-dimethylamino, N,N-diethylamino and the like. The terms (lower alkyl)amidino, (di-lower alkyl)amidino, (lower alkyl)guanidino, (di-lower alkyl)guanidino are defined in analogous manner.

As used herein "heterocyclyl" or "heterocyclic ring" refers to an unsaturated or saturated, unsubstituted or substituted 4-, 5-, 6-, or 7-membered heterocyclic ring containing at least one hetero atom selected from the group consisting of oxygen, nitrogen, or sulfur. Exemplary heterocyclic

rings include, but are not limited to, for example, the following groups:
 azetidiny, pyridyl, pyrazinyl, piperidyl, morpholinyl, pyrimidyl, piperazinyl,
 pyrrolidinyl, pyridazinyl, pyrazolyl, triazinyl, imidazolyl, thiazolyl, 1,2,3-
 thiadiazolyl, 1,2,4-thiadiazolyl, 1,2,4-oxadiazolyl, 1,3,4-oxadiazolyl, 1,2,3-
 5 triazolyl, 1,2,4-triazolyl, 1H-tetrazolyl, 2H-tetrazolyl; furyl, 1H-azepinyl,
 thiophenyl, isoxazolyl, isothiazolyl, oxazolidinyl, etc. Substituents for the
 heterocyclic ring include, for example, optionally hydroxy substituted lower
 alkyls such as methyl, ethyl, propyl, hydroxypropyl, etc., lower alkoxys such as
 methoxy, ethoxy, etc., halogens such as fluorine, chlorine, bromine, etc.,
 10 halogen substituted alkyls such as trifluoromethyl, trichloroethyl, etc., amino,
 mercapto, hydroxyl, carbamoyl, or carboxyl groups. A further substituent is
 oxo, such as in 2-oxo-oxazolidin-3-yl, 1,1-dioxo-tetrahydrothiophen-3-yl.
 Further examples of substituted heterocycles are 6-methoxy-pyridin-3-yl, 5-
 methyl-isoxazol-3-yl, 2-methylpyridinyl, 3-hydroxypyridinyl, 4-[4-(3-hydroxy-
 15 propyl)]-pyridinyl, 1-methylpyrrolidinyl, 4-methyl-morpholinyl and 4-
 ethoxycarbonyl-5-methyl-thiazolyl.

The terms "heterocyclyl" or "heterocyclic ring" may also mean a "fused
 heterocyclic ring". By the expression "fused heterocyclic ring" utilized
 hereinabove is meant a heterocyclic system fused e.g. to a second carbocyclic or
 20 heterocyclic 5- or 6-membered saturated or unsaturated ring forming a bicyclic
 saturated, partly unsaturated or aromatic ring system containing at least 1
 heteroatom selected from oxygen, nitrogen and sulfur. Exemplary of fused
 heterocyclic rings include, but are not limited to, for example the following
 groups: 1-quinolinyl, 2-quinolinyl, benzimidazolyl, benzoxazolyl,
 25 benzothiazolyl, 1-quinuclidinyl (1-azonia-bicyclo[2,2,2]oct-1-yl), 3-hydroxy-
 quinuclidinyl, dehydroquinuclidinyl, 1,5-diazabicyclo[3.3.0]octanyl, 1,4-
 diazabicyclo[2.2.2] octanyl (4-aza-bicyclo[2,2,2]oct-1-yl), 4-aza-1-azonia-bicyclo-
 [2,2,2]oct-1-yl, 1-aza-5-methyl-4,6-dioxabicyclo[3.3.1]nonanyl, 2,3,4,6,7,8,9,10-
 octahydro-pyrimido[1,2-a]azepin-1-yl and the like. The heterocyclic rings
 30 falling under Q¹ and Q² in formulas IIB and IIC above are quaternary, i.e. the
 above examples for heterocyclic rings apply also to their quaternary forms, e.g.
 1-methyl-pyrrolidin-1-ium (in formula IIB), pyridin-1-ium (in formula IIC).

By the term "substituted phenyl" is meant phenyl mono, di- or tri-
 substituted by halogen, optionally substituted lower alkyl, optionally protected
 35 hydroxy, cyano, hydroxy or carbamoyl.

As readily hydrolyzable esters of the compounds of formula I there are to
 be understood compounds of formula I, the carboxy group(s) of which (for

example the 2-carboxy group) is/are present in the form of readily hydrolyzable ester groups. Examples of such esters, which can be of the conventional type, are the lower alkanoyloxy-alkyl esters (e.g., the acetoxymethyl, pivaloyloxymethyl, 1-acetoxyethyl and 1-pivaloyloxyethyl ester), the lower alkoxycarbonyloxyalkyl esters (e.g., the methoxycarbonyloxymethyl, 1-ethoxycarbonyloxyethyl and 1-isopropoxycarbonyloxyethyl ester), the lactonyl esters (e.g., the phthalidyl and thiophthalidyl ester), the lower alkoxymethyl esters (e.g., the methoxymethyl ester) and the lower alkanoylaminomethyl esters (e.g., the acetamidomethyl ester). Other esters (e.g., the benzyl and cyanomethyl esters) can also be used. Other examples of such esters are the following: (2,2-dimethyl-1-oxopropoxy)methyl ester; 2-[(2-methylpropoxy)carbonyl]-2-pentenyl ester; 1-[[[(1-methylethoxy)carbonyl]oxy]ethyl ester; (5-methyl-2-oxo-1,3-dioxol-4-yl) methyl ester; 1-[[[(cyclohexyloxy)carbonyl]oxy] ethyl ester; and 3,3-dimethyl-2-oxobutyl ester. It will be appreciated by those of ordinary skill in the art that the readily hydrolyzable esters of the compounds of the present invention can be formed at a free carboxy group of the compound.

As used herein pharmaceutically acceptable salts useful in this invention include base addition salts derived from metals, the ammonio salt or quaternary ammonio salts derived from organic bases or, preferably, acid addition salts derived from inorganic or organic acids. Examples of preferred metal salts are those derived from the alkali metals, for example, sodium. Examples of quaternary ammonio salts derived from organic bases include tetramethylammonio, tetraethylammonio and the like. These salts derived from amines include salts with N-ethylpiperidine, procaine, dibenzylamine, N,N'-dibenzylethylenediamine, alkylamines or dialkylamines as well as salts with amino acids such as, for example, salts with arginine or lysine. Especially preferred are hydrochlorides, chlorides, sulfates, phosphates, lactates, mesylates and the inner salts.

The compounds of formula I as well as their salts and readily hydrolyzable esters can be hydrated. The hydration can be effected in the course of the manufacturing process or can occur gradually as a result of hygroscopic properties of an initially anhydrous product.

The term "amino protecting groups" refers to protecting groups conventionally used to replace an acidic proton of an amino group. Examples of such groups are described in Green, T., Protective Groups in Organic Synthesis, Chapter 7, John Wiley and Sons, Inc. (1981), pp. 218-287, herein

incorporated by reference. These examples include carbamates, e.g. fluorenylmethyl, 2,2,2-trichloroethyl, 2-haloethyl, 2-(trimethylsilyl)ethyl, t-butyl, allyl, benzyl. Further protecting groups are 3,5-dimethoxybenzyl, p-nitro-benzyl, diphenylmethyl, triphenylmethyl, benzyl, formyl, acetyl, phenylacetyl, trifluoroacetyl, chloro-acetyl, the cyclic imides of N-phthaloyl, N-trimethylsilyl, N-benzenesulfonyl, N-toluenesulfonyl, N-p-methylbenzyl-sulfonyl. Preferred is BOC [t-butoxycarbonyl, other name (1,1-dimethylethoxy)carbonyl], benzyloxycarbonyl and allyloxycarbonyl.

The term "carboxylic acid protecting group" refers to protecting groups conventionally used to replace the acidic proton of a carboxylic acid. Examples of such groups are described in Greene, T., Protective Groups in Organic Synthesis, Chapter 5, pp. 152-192 (John Wiley and Sons, Inc. 1981), incorporated herein by reference. Preferably these examples include methoxymethyl, methylthiomethyl, 2,2,2-trichloroethyl, 2-haloethyl, 2-(trimethylsilyl)ethyl, t-butyl, allyl, benzyl, triphenylmethyl (trityl), benzhydryl, p-nitrobenzyl, p-methoxybenzyl, trimethylsilyl, triethylsilyl, t-butyl dimethylsilyl, i-propyl-dimethylsilyl. Preferred are benzhydryl, t-butyl, p-nitrobenzyl, p-methoxybenzyl and allyl.

The term "hydroxy protecting group" refers to protecting groups as conventionally used in the art such as trimethylsilyl, t-butyl-dimethylsilyl, dimethylphenylsilyl, triphenylmethyl, lower alkanoyl, acetyl, tetrahydropyranyl, benzyl, p-nitrobenzyl or t-butyloxycarbonyl.

More specific embodiments of R^7 and R^8 in Formulas II and IIA-IIE are as follows:

R^8 when substituted lower alkyl, lower alkenyl or lower cycloalkyl is substituted by hydroxy, lower alkoxy, cyano, carboxy, amino, lower alkyl-amino, di-(lower alkyl)amino, carbamoyl, carbamoyloxy or 1-3 halogens. Substituted lower alkenyl is preferably vinyl and is preferably substituted by cyano or by carboxy which may be amidated by amino, lower alkylamino, (di-lower alkyl)-amino or by the amino group of a natural α -amino acid such as glycine, alanine or phenylalanine.

The carboxy group optionally present on lower alkyl, lower alkenyl or lower cycloalkyl values R^8 can be esterified or amidated quite in the same way as indicated below for esterified and amidated carboxy values R^7 or R^8 .

Preferably, R⁶ is esterified or amidated carboxymethyl, e.g. ethoxycarbonylmethyl, hydroxyethylcarbamoylmethyl, hydroxyethoxyethylcarbamoylmethyl.

R⁷ or R⁸ when substituted phenyl are substituted by 1-3 halogens, lower alkoxy, cyano, hydroxy or carbamoyl.

5 R⁷ or R⁸ when optionally substituted heterocyclyl is a saturated or unsaturated 5 to 6 membered heterocyclic ring which may contain additional heteroatoms selected from oxygen, sulfur and nitrogen and is optionally substituted by hydroxy, halogen, lower alkoxy, carboxy, amino, lower alkylamino, di-(lower alkyl)amino, cyano or oxo.

10 R⁷ or R⁸ when optionally substituted acyl is lower alkanoyl, lower cycloalkanoyl or benzoyl optionally substituted by 1-3 halogens, hydroxy, lower alkoxy, amino, lower alkylamino, di-(lower alkyl)amino, carbamoyl, carbamoyloxy, cyano or phenyl.

15 R⁷ or R⁸ when etherified hydroxy is lower alkoxy, lower cycloalkoxy or phenoxy, each optionally substituted by 1-3 halogens, amino, hydroxy, methoxy, carbamoyloxy, carboxy or carbamoyl.

R⁷ or R⁸ when acylated hydroxy is lower alkanoyloxy, benzoyloxy, heterocyclyl-carbonyloxy or lower alkoxycarbonyloxy, each optionally substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, carboxy, 20 carbamoyl, carbamoyloxy or 1-3 halogen atoms.

R⁷ or R⁸ when acylated amino is lower alkanoylamino, lower cycloalkylamino, benzoylamino, heterocyclyl-carbonylamino or lower alkoxycarbonylamino, each optionally substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, hydroxy, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 25 halogen atoms.

R⁷ or R⁸ when esterified carboxy is lower alkoxycarbonyl, cycloalkoxycarbonyl, phenoxycarbonyl, phenyl-lower alkoxycarbonyl, each optionally substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

30 R⁷ or R⁸ when amidated carboxy is carbamoyl, lower alkylcarbamoyl, (di-lower alkyl)carbamoyl or lower cycloalkylcarbamoyl, each optionally substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

R⁸ when substituted lower alkylcarbamoyl or lower cycloalkylcarbamoyl is substituted by hydroxy, lower alkoxy, hydroxy-lower alkoxy, amidino, (lower alkyl)amidino, (di-lower alkyl)amidino, guanidino, (lower alkyl)guanidino, (di-lower alkyl)guanidino or heterocyclyl. "Amidino" above is attached at either of its 1-, 2- or 3-position "Guanidino" is attached at either of its two possible isomeric positions.

R⁷ or R⁸ when etherified mercapto is lower alkylthio, lower cycloalkylthio or phenylthio, each optionally substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, hydroxy, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

R⁷ or R⁸ when amidated sulfonyl is lower alkyl-aminosulfonyl, lower or cycloalkyl-aminosulfonyl, each optionally substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, hydroxy, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

The rings Q¹, Q² and Q³ in Formulas IIB, IIC and IIE may be unsubstituted or substituted by one or more substituents R⁸ as disclosed above.

Preferred embodiments of R/R⁹ in Formulas I, II and IIA-IIE are as follows:

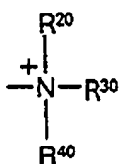
optionally substituted phenyl, e.g. phenyl, 2,4,5-trichlorophenyl, 3,4-dichlorophenyl, 2,5-dichlorophenyl, 4-hydroxymethylphenyl or 3,5-dimethylphenyl;

optionally substituted naphthyl e.g. 2-naphthyl, 6-carboxy-2-naphthyl;

optionally substituted heterocyclyl, e.g., 2-benzooxazolyl, 2-benzothiazolyl or 4-pyridinyl;

Preferred embodiments of A/A⁹ in formulas I, II and IIA-IIE are as follows:

a group of formula

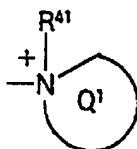


IIIA

wherein R^{20} , R^{30} and R^{40} are as defined above,

e.g. where A/A° is trimethyl-ammonio or carbamoylmethyl-dimethyl-ammonio; or dimethyl-(2-hydroxyalkyl)-ammonio, (2-hydroxy-1-hydroxymethyl-ethyl)-dimethyl-ammonio, bis-(2-hydroxy-ethyl)-methyl-ammonio; or

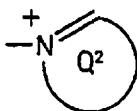
a group of formula



wherein Q^1 and R^{41} are as defined above,

e.g. where A/A° is 1-methyl-pyrrolidin-1-ium or 4-methyl-morpholin-4-ium; 4-aza-1-azonia-bicyclo[2,2,2]oct-1-yl or 1-azonia-bicyclo[2,2,2]oct-1-yl; or

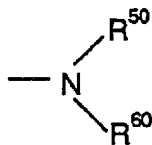
a group of formula



wherein Q^2 is as defined above,

e.g. where A/A° is pyridin-1-ium, 2-methyl-pyridin-1-ium, 4-carbamoyl-pyridin-1-ium or quinolin-1-ium;

a group of formula



wherein R^{50} and R^{60} are as defined above,

e.g. where A/A° is dimethylamino or methylcyclopropylamino;

a group of formula



wherein Q^3 is as defined above,

e.g. where A/A^+ is benzoimidazol-1-yl, pyrrolidin-1-yl, 4-hydroxy-piperidin-1-yl.

5 Preferred compounds of formula I are:

- (E)-(6R,7R)- 8-Oxo-7-(2-phenylsulfanyl-acetyl-amino)- 3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-7-[2-(5-Ethoxycarbonyl-4-methyl-thiazol-2-ylsulfanyl)-acetyl-amino]-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-
10 bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-(2-Methyl-pyridin-1-ium-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetyl-amino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)- 3-[3-(2-Methyl-pyridin-1-ium-1-yl)-propenyl]- 8-oxo-7-(2-phenylsulfanyl-acetyl-amino)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
15
- (E)-(6R,7R)- 3-[3-(3-Hydroxy-pyridin-1-ium-1-yl)-propenyl]- 8-oxo-7-(2-phenylsulfanyl-acetyl-amino)- 5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)- 8-Oxo-7-[2-phenylsulfanyl)-acetyl-amino]-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
20
- (E)-(6R,7R)- 3-[3-(1-Methyl-pyrrolidin-1-ium-1-yl)-propenyl]-8-oxo-7-(2-phenylsulfanyl-acetyl-amino)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate and
- (E)-(6R,7R)-7-[2-(Naphthalen-2-ylsulfanyl)-acetyl-amino]-8-oxo-3-(3-trimethylammonio-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate.
25

Especially preferred compounds of formula I are:

- (E)-(6R,7R)-7-[2-(Benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-8-Oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-7-[2-(2,4,5-trichlorophenylsulfanyl)-acetylamino]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 5 - (E)-(6R,7R)-3-[3-(3-Hydroxy-pyridin-1-ium-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 10 - (E)-(6R,7R)-7-[2-(Naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-(1-Methyl-pyrrolidin-1-ium-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 15 - (E)-(6R,7R)-3-[3-(Carbamoylmethyl-dimethyl-ammonio)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate and
- (E)-(6R,7R)-7-[2-(Naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 20 - (E)-(6R,7R)-3-[3-[(Dimethyl-(2-hydroxy-ethyl)-ammonio)-propenyl]-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-(4-Aza-1-azonia-bicyclo[2,2,2]octan-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 25 - (E)-(6R,7R)-3-[3-[(3-Hydroxy-propyl)-dimethyl-ammonio]-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-[(2-Hydroxy-1-hydroxymethyl-ethyl)-dimethyl-ammonio]-propenyl]-2-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 30

- (E)-(6R,7R)-7-[2-(Benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-3-{3-[(2-hydroxy-1-hydroxymethyl-ethyl)-dimethyl-ammonio]-propenyl]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-[Bis-(2-hydroxy-ethyl)-dimethyl-ammonio]-propenyl]-7-[2-(3,5-dimethyl-phenylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo-
5 [4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-Carbamoylmethyl-dimethyl-ammonio]-propenyl]-7-[2-(6-carboxy-naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo-
[4.2.0]oct-2-ene-2-carboxylate
- 10 - (E)-(6R,7R)-7-[2-(Benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-3-[3-(1-carboxylatomethyl)-1,4-diazonia-bicyclo[2.2.2]octan-4-yl)-propenyl]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate.

The compounds of the present invention are useful as antibiotics having potent and broad antibacterial activity; especially against Gram-positive
15 organisms, e.g. methicillin-sensitive (MSSA) and methicillin-resistant (MRSA) staphylococci, enterococci and pneumococci.

The products in accordance with the invention can be used as medicaments, e.g. in the form of pharmaceutical preparations which contain them or their salts in admixture with a pharmaceutical, organic or inorganic
20 inert carrier material which is suitable for parenteral or enteral, e.g. oral, administration, such as e.g. water, gelatine, gum arabic, lactose, starch, magnesium stearate, talc, vegetable oils, polyalkylene glycols, Vaseline, etc. The pharmaceutical preparations can be present in solid form, e.g. as tablets, dragées, suppositories, capsules; or in liquid form, e.g. as solutions,
25 suspensions or emulsions. They may be sterilized and/or may contain adjuvants such as preservatives, stabilizers, wetting agents or emulsifiers, salts for varying the osmotic pressure, anaesthetics or buffers. They come into consideration for parenteral administration and also for enteral administration.

30 Depending on the nature of the pharmacologically active compound the pharmaceutical preparations can contain the compound for the prevention and treatment of infectious diseases in mammals, human and non-human, a daily dosage of about 10 mg to about 4000 mg, especially about 100 mg to about 3000 mg, is usual, with those of ordinary skill in the art appreciating that the
35 dosage will depend also upon the age, conditions of the mammals, and the

kind of diseases being prevented or treated. The daily dosage can be administered in a single dose or can be divided over several doses. An average single dose of about 50 mg, 100 mg, 250 mg, 500 mg, 1000 mg and 2000 mg can be contemplated.

- 5 Representative compounds of the present invention were tested. In vitro activity was determined by minimum inhibitory concentration in a micro-organism spectrum by the agar dilution method in Mueller Hinton agar, inoculum = 10^4 CFU/spot.

- 10 The following shows the minimum inhibitory concentrations (MIC; $\mu\text{g/ml}$) against a series of pathogenic microorganisms of some representative compounds of formula I.

Organism	MIC [$\mu\text{g/ml}$] Compounds of Example No.							
	2	6	7	9	13	15	19	22
<i>S. aureus</i> 6538 (MSSA)	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
<i>S. aureus</i> 270A (MRSA)	2	1	2	2	1	2	1	1
<i>E. faecalis</i> 6	2	0.25	1	0.5	0.25	0.5	0.5	0.5
<i>S. pneumoniae</i> 907	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1

Organism	MIC [$\mu\text{g/ml}$] Compounds of Example No.							
	41	59	62	66	67	69	99	112
<i>S. aureus</i> 6538 (MSSA)	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
<i>S. aureus</i> 270A (MRSA)	4	2	2	2	2	4	2	4
<i>E. faecalis</i> 6	1	2	1	0.5	1	2	4	2
<i>S. pneumoniae</i> 907	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1

- 15 Furthermore, it has been found that the combination of compounds of formula I with β -lactamase inhibitors or carbapenems leads to a synergistic

effect that further improves the antibacterial activity against Gram-positive and Gram-negative bacteria. Therefore, compounds I can optionally be combined with β -lactamase inhibitors or carbapenems.

The ratio of the two components of such a combination can be widely
5 varied from about 1:20 to 20:1.

For example, the combination with carbapenem antibiotics such as imipenem, or with β -lactamase-inhibitors such as (Z)-(2S,3S,5R)-3-(2-cyanoethenyl)-3-methyl-4,4,7-trioxo-4-thia-1-aza-bicyclo[3.2.0]heptane-2-carboxylic acid (below named "compound X"), enhances the antibacterial
10 activity of compounds I against highly resistant strains of Gram-positive bacteria, e.g. methicillin-resistant strains of *Staphylococcus aureus*.

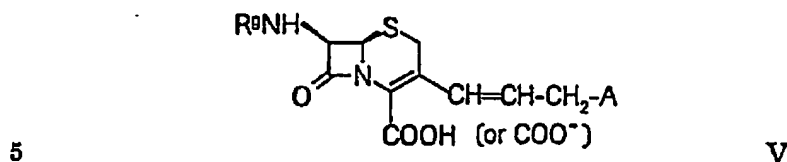
In the following this synergism is demonstrated by the effect of imipenem and compound X on the minimum inhibitory concentrations (MIC; $\mu\text{g/ml}$) of representative compounds I against methicillin-resistant strains of
15 *Staphylococcus aureus* (MRSA).

Compound I alone or in Combination with Imipenem or with compound X	MIC ($\mu\text{g/ml}$) against MRSA*	
	S. aureus 42080	S. aureus SPO-19
Imipenem	>16	>16
Compound of Example 22	4	4
Compound of Example 22 + Imipenem (4 $\mu\text{g/ml}$)	1	1
Compound of Example 22 + Compound X (4 $\mu\text{g/ml}$)	1	0.5
Compound of Example 6	8	4
Compound of Example 6 + Imipenem (4 $\mu\text{g/ml}$)	1	0.5
Compound of Example 59	4	4
Compound of Example 59 + Imipenem (4 $\mu\text{g/ml}$)	2	1
Compound of Example 62	4	2
Compound of Example 62 + Imipenem (4 $\mu\text{g/ml}$)	2	1

*Agar dilution method on Mueller-Hinton agar, inoculum: 10^5 CFU/spot

The compounds of the formula I in accordance with the invention as well as their pharmaceutical acceptable salts, hydrates, or readily hydrolyzable esters can be manufactured in accordance with the invention by

(a) treating a compound having the formula

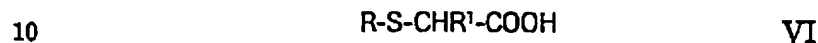


in which

A is as defined above and

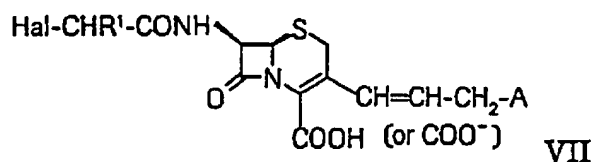
R^e is hydrogen or a silanyl protecting group;

or an ester or salt thereof with a carboxylic acid of the general formula



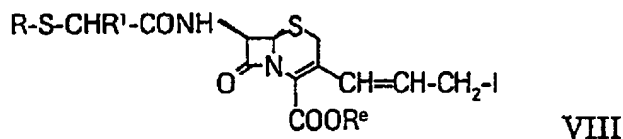
in which R and R¹ are as defined above,
or a reactive derivative thereof; or

(b) treating a compound having the general formula



15 in which R¹ and A are as defined above and Hal is halogen,
or an ester or salt thereof with a thiol of formula R-SH or a salt thereof in the presence of a base; or

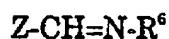
(c) treating a compound having the formula



20 in which R and R¹ are as defined above and R^e is a carboxy protecting group,

with a nitrogen nucleophile yielding the group A wherein A has the above meaning and splitting off the carboxy protecting group R⁶; or

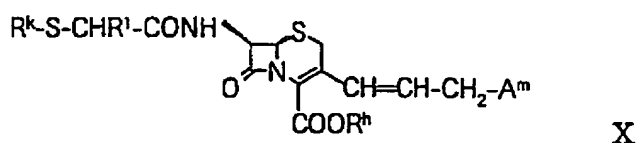
- (d) for the manufacture of compounds of formula I, in which A is a group of the formula NH-R^6 , treating a compound having the formula VIII with a Schiff base of the general formula



IX

in which R⁵ is as above and Z is the residue of an aldehyde ZCHO, in which Z is alkyl, aryl or heterocyclyl, preferably phenyl, and subjecting the reaction product to hydrolysis or alcoholysis; or

- 10 (e) for the manufacture of a compound of formula I in which R and/or A may contain free amino, hydroxy or carboxylic group(s) cleaving off the amino, hydroxy and/or carboxy protecting group(s) in a compound having the formula



15 in which R¹ is as defined above, R^h is hydrogen or a carboxy protecting group, R^k is as R above and A^m is as A above with the proviso that at least one of the following provisions is fulfilled:

- (i) R^a is a carboxylic acid protecting group,
- (ii) R^b is a residue defined under R having protected amino, protected hydroxy and/or protected carboxylic group(s);
- 20 (iii) A^m is a residue defined under A having protected amino, protected hydroxy and/or protected carboxylic group(s);

or a salt thereof, or

- (f) for the manufacture of a readily hydrolyzable ester of a compound of formula I subjecting a carboxylic acid of formula I to a corresponding
25 esterification, or

- (g) for the manufacture of salts or hydrates of a compound of formula I or hydrates of said salts converting a compound of formula I into a salt or hydrate or into a hydrate of said salts.

The reaction of a compound of formula V according to embodiment (a) with a compound of formula VI, or a reactive derivative thereof can be carried out in a manner known per se. A compound of formula V can be reacted in the form of a neutral inner salt formed between A and the carboxy group, or
5 optionally, in the form of a mono- or di-addition salt with an organic or an inorganic acid, e.g. a bis-trifluoroacetate, a mono- or dihydrochloride, a mono- or dihydroiodide, or in the form of an ammonio salt with an organic amine, e.g. a trialkylammonio salt.

However, the carboxy group (or groups) in compounds of formula V
10 and/or optionally present in compounds of formula VI (carboxy groups optionally present in R) can be protected intermediately or in situ, for example, by esterification to form readily cleavable esters such as a silanyl ester (e.g. trimethylsilanylester), a p-methoxy-benzylester or benzhydryl ester.

Furthermore, the amino groups optionally present in the group A of
15 compounds of formula V and/or optionally present in R of compounds of formula VI can be protected, for example, with amino protecting groups which are cleavable with acid (e.g. the t-butoxycarbonyl or triphenylmethyl groups), by basic hydrolysis (e.g. the trifluoroacetyl group), by hydrazinolysis (e.g. the phthalimido group) or by catalytic cleavage in the presence of Pd (the
20 allyloxycarbonyl group). Preferred protecting groups are the t-butyloxy-carbonyl or the allyloxy-carbonyl group. Another preferred protecting group is phenylacetyl which can be cleaved off by treatment with phosphorus pentachloride or enzymatically.

Furthermore, the hydroxy groups optionally present in the group A of
25 compounds of formula V and/or optionally present in R of compounds of formula VI can be protected, for example, with hydroxy protecting groups commonly known in the art, such as trimethylsilanyl, t-butyl-dimethylsilanyl, dimethylphenylsilanyl, triphenylmethyl, lower alkanoyl, acetyl, trifluoro-acetyl, tetrahydropyranyl, benzyl, p-nitrobenzyl or t-butoxycarbonyl.

30 The 7-amino group in compounds V can be protected in situ by a silanyl protecting group such as the trimethylsilanyl group.

In reacting an inner salt or an addition salt of a 7-amino compound of formula V, the compound V is reacted with a reactive functional derivative of a carboxylic acid of formula VI in an inert solvent (e.g. dimethylformamide,
35 dimethylacetamide, dimethylsulfoxide and the like).

According to another embodiment, a carboxylic acid of formula VI or a reactive functional derivative thereof, can be reacted, for example, with an aforementioned ester of a compound of formula V in the presence of a carbodiimide such as N,N'-dicyclohexylcarbodiimide in an inert solvent such as ethyl acetate, acetonitrile, dioxane, chloroform, dichloromethane, benzene, N,N'-dimethylformamide or N,N'-dimethylacetamide, and subsequently the ester group can be cleaved off.

The reaction of a 7-amino compound of formula V with the carboxylic acid of formula VI or a reactive derivative thereof can conveniently be carried out at a temperature between about -40°C and +60°C, e.g. at room temperature. The silanyl protecting group is split off during the reaction.

Embodiment (b) of the process of the present invention involves treating a compound of formula VII with an appropriate thiol of formula R-SH or a salt thereof in the presence of a base, for example, a trialkylamine such as trimethylamine, triethylamine, sodium bicarbonate, DBU (1,8-diazabicyclo[5,4,0]undec-7-ene) to form the corresponding thioether. Carboxy, amino or hydroxy groups, which may be present, can be intermediately protected by groups as described above.

Embodiment (c) of the process of the present invention involves treating a compound of formula VIII with an appropriate nitrogen nucleophile yielding the group A, e.g. a nucleophile of formula $\text{NR}^2\text{R}^3\text{R}^4$, where R^2 , R^3 and R^4 are as above, e.g. with pyridine, 1-methyl-pyrrolidine or 2,2-dimethylamino-acetamide, or with a nitrogen nucleophile of formula HNR^5R^6 , wherein R^5 and R^6 are as above, e.g. with pyrrolidine, or benzimidazole, (in analogy to the procedure described in EP 0 528 343) in an inert solvent such as dichloromethane at a temperature between about -40°C and +20°C, preferably at 0°C. The carboxy protecting group R^6 , which is preferably a silanyl protecting group such as trimethylsilanyl, is split off in the reaction (when R^6 is a silanyl group) or otherwise split off subsequently, such as when p-methoxybenzyl or benzhydryl is employed.

Embodiment (d) of the process of the present invention involves reacting a Schiff base of formula IX, prepared by using generally known procedures from an amino compound H_2NR^6 , e.g. cyclopropylamine or 2-aminopyridine, and an aldehyde ZCHO , in which Z is alkyl, aryl or heterocyclyl, e.g. benzaldehyde, with a compound of formula VIII in an inert solvent such as dichloromethane or toluene. The aldehyde component liberated upon

hydrolysis of the reaction mixture is separated by generally known procedures, e.g. by chromatographic methods.

Subsequently to the reactions carried out in accordance to the embodiments (a)-(d), deprotection (removal) of protected amino, hydroxy or
5 carboxylic groups present in compounds of formula X can be achieved according to embodiment (e) of the process of the present invention as follows:

Removal of amino protecting groups

Possible amino-protecting groups are those employed in peptide chemistry. Examples thereof are mentioned above.

10 Preferred amino protecting groups are t-butoxycarbonyl (t-BOC), trityl, allyloxycarbonyl and trimethylsilanyl.

The amino protecting groups may be cleaved off by acid hydrolysis (e.g. the t-butoxycarbonyl or trityl group), e.g. aqueous formic acid, or by basic hydrolysis (e.g. the trifluoroacetyl group). The chloroacetyl group is cleaved off
15 by treatment with thiourea.

The allyloxycarbonyl group is cleaved in a palladium (O) catalyzed transallylation in the presence of an allyl group scavenger such as, e.g. trimethylsilanyldimethylamine, as described in Tetrahedron Letters 33, 477-480 (1992). The trimethylsilanyl group is cleaved off by hydrolysis or
20 alcoholysis, e.g. by treatment with isopropanol.

Amino-protecting groups which are cleavable by acid hydrolysis are preferably removed with the aid of a lower alkanecarboxylic acid which may be halogenated. In particular, formic acid or trifluoroacetic acid is used. The reaction is carried out in the acid or in the presence of a co-solvent such as a
25 halogenated lower alkane, e.g. methylene chloride. The acid hydrolysis is generally carried out at room temperature, although it can be carried out at a slightly higher or slightly lower temperature (e.g. a temperature in the range of about -30°C to +40°C). Protecting groups which are cleavable under basic conditions are generally hydrolyzed with dilute aqueous caustic alkali at 0°C
30 to 30°C. The chloroacetyl protecting group can be cleaved off using thiourea in acidic, neutral or alkaline medium at about 0°C-30°C.

Removal of hydroxy protecting groups

Possible hydroxy protecting groups are such as are commonly known in the art, e.g.

- for protection of hydroxy groups present in R and/or in A usually trityl, lower alkanoyl, preferably acetyl, tetrahydropyranyl, p-nitrobenzyl or trialkylsilanyl, preferably trimethylsilanyl or t-butyl-dimethyl-silanyl, protecting groups are employed.

These protecting groups are e.g. removed as follows:

- 10 - trityl in acidic solvents like 90% formic acid at about 0 to 50°C or triethylsilane in trifluoroacetic acid at about -20 to 25°C;
in organic solutions of hydrochloric acid at about -50 to 25°C;
- 15 - acetyl with weak inorganic bases like sodium bicarbonate in ethanol/water at about 0 to 50°C;
- tetrahydropyranyl with weak organic acids like p-toluenesulfonic acid in an alcohol, e.g. ethanol, at about 0°C to the boiling point of the mixture;
- 20 - p-nitrobenzyl with hydrogen or a hydrogen donor like cyclohexene or cyclohexadiene and a catalyst like Pd/C in solvents like alcohols, ethyl acetate, acetic acid, DMF etc., or mixtures of these at about 0 to 50°C.
- 25 - trimethylsilanyl, t-butyl-dimethyl-silanyl with e.g. NH_4F in methanol or ethanol or with NBu_4F in tetrahydrofuran at 0 to 20°C.

Removal of protecting groups at the carboxy function

- Carboxylic acid protecting groups are such as mentioned above and preferably include ester forms which can be easily converted into a free carboxyl group under mild conditions, the ester form being exemplified by, for example, t-butyl, p-nitrobenzyl, p-methoxybenzyl, benzhydryl, allyl or trimethylsilanyl, etc.

These protecting groups may be removed as follows:

	benzhydryl	trifluoroacetic acid with anisol, phenol, cresol or triethylsilane at about -40°C to room temperature; hydrogen with Pd/C in an alcohol such as ethanol or in tetrahydrofuran; BF ₃ -etherate in acetic acid at about 0 to 50°C;
5	t-butyl	formic acid or trifluoroacetic acid with or without anisol, phenol, cresol or triethylsilane and a solvent such as dichloromethane at about -10°C to room temperature;
10	p-nitrobenzyl	sodium sulfide in acetone/water at about 0 to room temperature; or hydrogen with Pd/C in an alcohol such as ethanol or in tetrahydrofuran;
	p-methoxybenzyl	formic acid at about 0 to 50°C; or trifluoroacetic acid and anisol, phenol or triethylsilane at about -40°C to room temperature;
15	allyl	palladium(O) catalyzed transallylation reaction in the presence of sodium or potassium salt of 2-ethyl hexanoic acid, see for example J. Org. Chem. 1982, <u>47</u> , 587.
20	trimethylsilyl	with water or an alcohol such as methanol or ethanol, or a mixture of them optionally in the presence of an acid or base such as hydrochloric acid or sodium bicarbonate at 0-20°C.

In order to manufacture a readily hydrolyzable ester of the carboxylic acids of formula I in accordance with embodiment (f) of the process provided by the present invention, a carboxylic acid of formula I is preferably reacted with a corresponding halide, preferably an iodide, containing the desired ester

25 group. The reaction can be accelerated with the aid of a base such as an alkali metal hydroxide, an alkali metal carbonate or an organic amine such as triethylamine. The esterification is preferably carried out in an inert organic solvent such as dimethylacetamide, hexamethylphosphoric acid triamide, dimethyl sulfoxide or, especially, dimethylformamide. The reaction is

30 preferably carried out at a temperature in the range of about 0-40°C.

The manufacture of the salts and hydrates of the compounds of formula I or the hydrates of said salts in accordance with embodiment (g) of the process provided by the present invention can be carried out in a manner known per se; for example, by reacting a carboxylic acid of formula I or a salt thereof with

an equivalent amount of the desired base, conveniently in a solvent such as water or an organic solvent (e.g. ethanol, methanol, acetone and the like). Correspondingly, salt formation is brought about by the addition of an organic or inorganic acid. The temperature at which the salt formation is carried out is not critical. The salt formation is generally carried out at room temperature, but it can be carried out at a temperature slightly above or below room temperature, for example in the range of 0°C to +50°C.

The manufacture of the hydrates usually taken place automatically in the crouse of the manufacturing process or as a result of the hygroscopic properties of an initially anhydrous product. For the controlled manufacture of a hydrate, a completely or partially anhydrous carboxylic acid of formula I or salt thereof can be exposed to a moist atmosphere (e.g. at about +10°C to +40°C).

Exemplary of the process for obtaining products in accordance with the invention is the following reaction scheme (Scheme 1) below.

The preparation of starting materials V, VII and VIII and their conversion to the compounds of formula I in accordance with the present invention is given in Scheme 1.

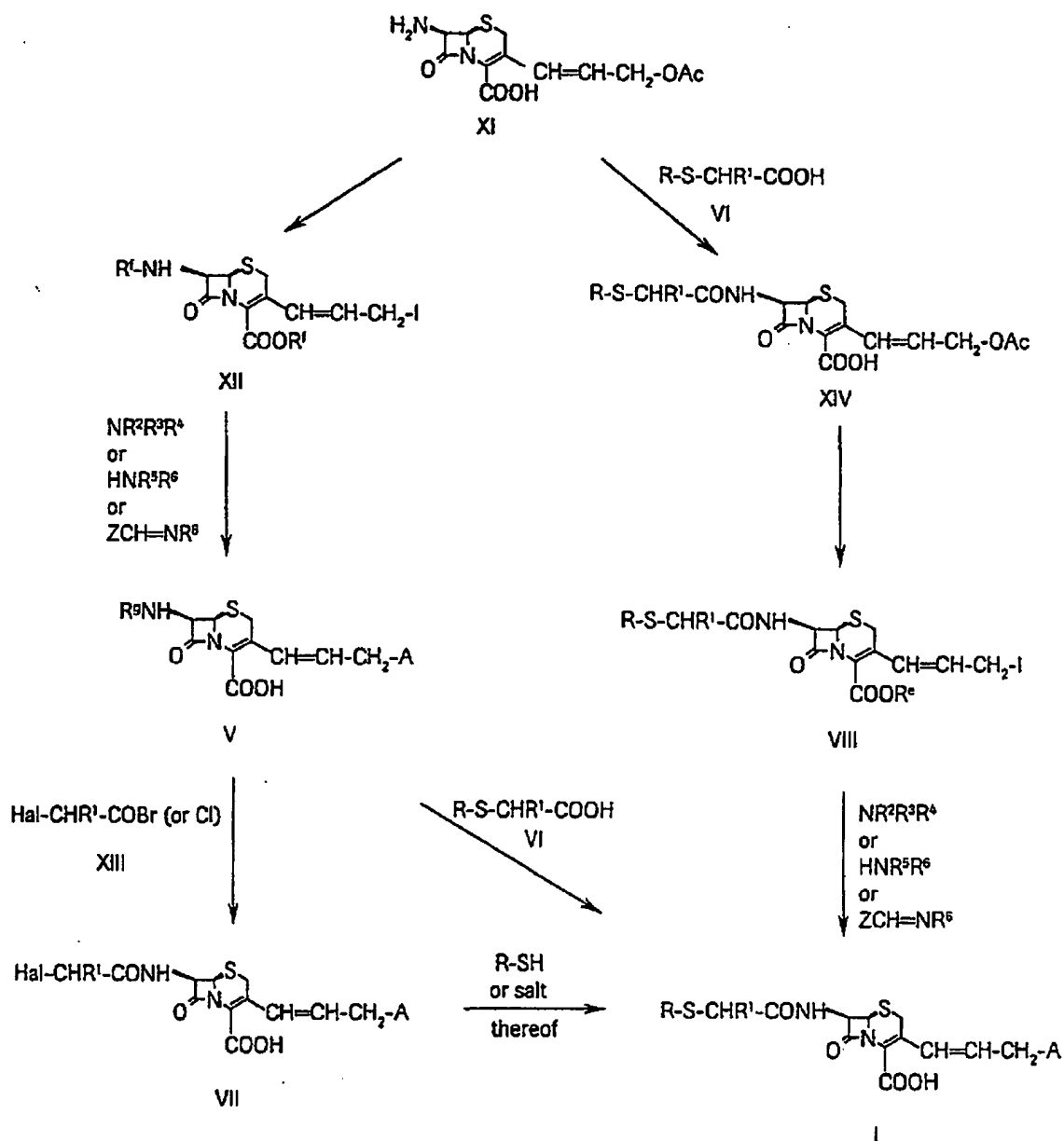
A compound V can be prepared according to EP 0333154 by converting an acetoxy compound XI (EP 0503453) to the iodide XII which is subsequently treated in analogous manner as described above for embodiment (c) with a nitrogen nucleophile $\text{NR}^2\text{R}^3\text{R}^4$ or HNR^5R^6 wherein R^2 , R^3 , R^4 , R^5 and R^6 taken together with the nitrogen atom have the significance given above, and R^5 preferably is different from hydrogen; or when A represents a group NH-R^6 ($\text{R}^6 = \text{H}$), in analogous manner as described above for embodiment (d) with a corresponding Schiff base. Protecting groups can be cleaved off as described above, and the resulting product can be isolated in form of a neutral inner salt, or an addition salt with an inorganic or organic acid such as hydrogen chloride or trifluoroacetic acid.

An acetoxy compound XI may be prepared in known manner. For example it may be prepared from a 7-silanylated-3-iodomethyl-3-cephem-4-carboxylic acid silanyl ester (obtainable from e.g. 7-ACA) by the method described in EP 0503453.

A compound VII can be prepared by treating a compound V or a salt or ester (preferably a trimethylsilanyl ester) thereof with a compound Hal-CHR^1 .

COBr(or Cl) (XIII), Hal being a halogen atom, preferably chloro or bromo and R' being as defined above, for example in dichloromethane. The product VII is isolated, after cleaving off the optional ester groups, preferably as a monohydrogen bromide (or chloride) salt.

- 5 A compound VIII can be prepared by reacting a compound XI in an analogous manner as described above for the preparation of I according to embodiment (a) with a compound of formula VI, or a reactive derivative thereof, and subsequently subjecting the resulting compound XIV in an analogous manner to the procedure described above for the preparation of XII
- 10 from XI. A compound VIII is preferably converted in situ to a compound I in analogous manner to the conversion of XII into V according to embodiments (c) or (d).

Scheme 1

Ac = acetyl;

R^e = carboxy protecting group, e.g. a silyl group such as trimethylsilyl;

5 R^f = a silyl protecting group, e.g. trimethylsilyl;

R^9 = hydrogen or a silyl protecting group, e.g. trimethylsilyl;

Z= the residue of an aldehyde ZCHO, in which Z is alkyl, aryl or heterocyclyl; preferably phenyl;

Hal= a halogen atom, preferably chloro or bromo;

R, R¹, A, R², R³, R⁴, R⁵ and R⁶= as defined above.

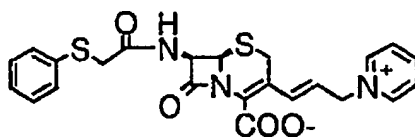
- 5 The following examples illustrate the invention. All temperatures are in degrees centigrade (Celsius).

Example 1

To a solution of 101 mg (0.6 mmol) of phenylsulfanyl-acetic acid in 1 ml of N,N-dimethylacetamide were added 97 mg (0.6 mmol) of 1,1'-
 10 carbonyldiimidazole and the reaction mixture was stirred for 0.5 h at 20° under an atmosphere of argon. To the yellow solution were added 195 mg (0.5 mmol) of (E)-(6R,7R)-7-amino-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride and stirring was continued for 2 h at 20°. The brown reaction mixture was added to
 15 25 ml of vigorously stirred diethyl ether causing a brown precipitate to form. The solvent was decanted and the insoluble residue was stirred once more with 25 ml of diethyl ether and then isolated by filtration. The brown solid was taken up in ca. 10 ml of 20% aqueous acetonitrile and this solution was subjected to chromatographic purification on MCI gel CHP20P (Mitsubishi
 20 Chemical Corporation) using a gradient of 0-30% aqueous acetonitrile for elution. The product-containing fractions were concentrated in vacuo and freeze-dried to give 135 mg (58%) of (E)-(6R,7R)-8-oxo-7-(2-phenylsulfanyl-acetyl-amino)-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as light-yellow solid.

25 IR (KBr): 1766, 1670, 1650, 1604 cm⁻¹

MS (ISP): 468.1 (M+H⁺)



The starting material used above was prepared in the following way:

- (a) To a solution of 20.0 g of (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanylamino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid
 30

trimethylsilanyl ester in 120 ml of dichloromethane were added at 0° over 5 min 11.3 ml (0.14 mol) of pyridine, and the reaction mixture was stirred at 0° for 22 h. Then, 160 ml of isopropanol were added and stirring was continued for 1h. The heterogeneous mixture was evaporated in vacuo and the dark-
5 brown residue was suspended in ca. 100 ml of water and purified by chromatography on MCI gel using a gradient of 0-20% aqueous acetonitrile as eluent. The product-containing fractions were concentrated in vacuo, the remaining material was stirred with 300 ml of acetone and the insoluble material was isolated by filtration to give 5.92 g (47%) of (E)-(6R,7R)-7-amino-
10 8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a beige solid.

NMR (D₂O): 3.71 (AB-system, J = 15 Hz, 2H); 5.07 (d, J = 5 Hz, 1H); 5.16 (m, 2H + 1H); 6.08 (m, 1H); 7.04 (d, J = 16 Hz, 1H); 8.03 (t, (2H); 8.57 (t, 1H); 8.84 (t, 2H) ppm.

15 MS (ISP): 318.2 (M+H⁺)

(b) A suspension of 1.59 g (10 mmol) of this material in 10 ml of methanol was stirred for 10 min at 20°. The mixture was cooled to 0°, and upon addition of 3 ml of a 4 N solution of hydrochloric acid in diethyl ether, stirring was continued for 1 h at 0°. The insoluble material was isolated by filtration to give
20 1.50 g (77%) of (E)-(6R,7R)-7-amino-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride as a beige solid.

IR (KBr): 1782, 1710, 1632, 1581 cm⁻¹

MS (ISP): 318.2 (M-2HCl+H⁺)

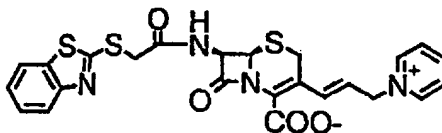
25 Example 2

To a solution of 88 mg (0.2 mmol) of (E)-(6R,7R)-7-(2-bromo-acetyl-amino)-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide in 0.4 ml of N,N-dimethylformamide were added 37 mg (0.22 mmol) of 2-mercapto-benzothiazole
30 and 22 mg (0.22 mmol) of triethylamine. The brown solution was stirred at 20° for 1 h, then added drop-wise with stirring to 20 ml of diethyl ether and stirring was continued for one hour. The solid material was collected by filtration and purified by MCI gel chromatography in analogous manner as described in Example 1 to give 38 mg of (E)-(6R,7R)-7-[2-(benzothiazol-2-ylsulfanyl)-

acetylaminol-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a pale-yellow solid.

IR (KBr): 1774, 1646, 1602, 1546 cm^{-1}

MS (ISP): 525.0 ($\text{M}+\text{H}^+$)



5

The starting material used above was prepared in the following way:

- (a) To a suspension of 317 mg (1.0 mmol) of (E)-(6R,7R)-7-amino-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate in 10 ml of dichloromethane was added 0.8 ml (3.0 mmol) of N,O-bis-trimethylsilyl-trifluoroacetamide and the mixture was stirred at 20° for 15 min. After the addition of 202 mg (1.0 mmol) of bromoacetyl bromide, stirring was continued at 20° for 1 h. The heterogeneous mixture was added with stirring to 200 ml of diethyl ether containing 0.1 ml of water. After stirring for 1 h at 20°, the fine solid was isolated by filtration to give 420 mg (81%) of (E)-(6R,7R)-7-(2-bromo-acetylaminol-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide as light-brown crystals.

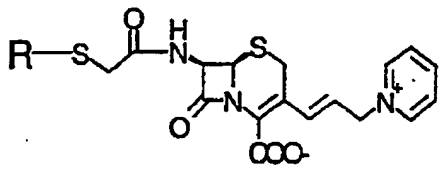
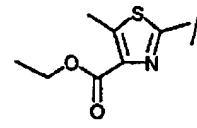
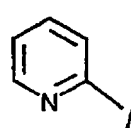
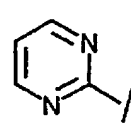
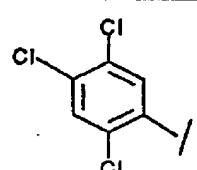
IR(KBr): 1749, 1663, 1646, 1586 cm^{-1}

MS (ISP): 438.1/440.1 ($\text{M}-\text{HBr}+\text{H}^+$)

20 Examples 3-6

By subjecting (E)-(6R,7R)-7-(2-bromo-acetylaminol-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide in an analogous manner to the procedure described in Example 2, but replacing 2-mercapto-benzothiazole by 5-ethoxycarbonyl-2-mercapto-4-methyl-thiazole, 2-mercapto-pyridine, 2-mercapto-pyrimidine or 2,4,5-trichloro-thiophenol, respectively, the following compounds were obtained as pale-yellow solids:

25

			
Example No	R	MS (ISP) (M+H ⁺)	IR(KBr) (cm ⁻¹)
3		561.2	1774, 1711, 1692, 1665, 1632, 1550
4		469.1	1765, 1662, 1632, 1601, 1578, 1559
5		470.1	1768, 1663, 163, 1601, 1562, 1553
6		486.3	1771, 1666, 1625, 1599, 1528

Examples 7-21:

By operating in an analogous manner to the procedure described in Example 1,

- 5 - (E)-(6R,7R)-7-amino-3-[3-(2-methyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,
- (E)-(6R,7R)-7-amino-3-[3-(3-hydroxy-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,

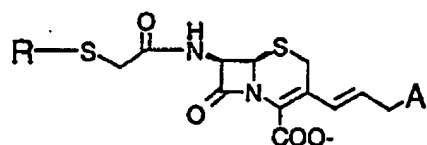
10

- (E)-(6R,7R)-7-amino-8-oxo-3-[3-[4-(3-hydroxy-propyl)-pyridin-1-ium-1-yl]-propenyl]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,
- (E)-(6R,7R)-7-amino-8-oxo-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride and
- (E)-(6R,7R)-7-amino-3-[3-(1-methyl-pyrrolidin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

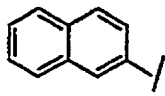
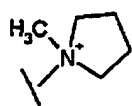
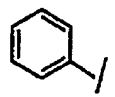
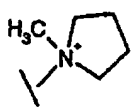
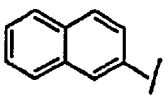
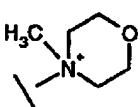
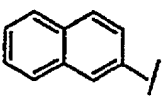
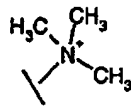
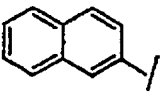
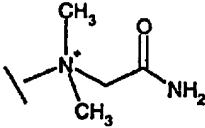
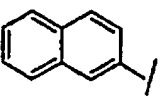
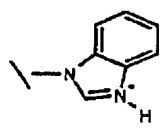
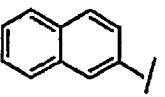
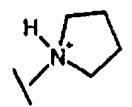
were acylated with naphthalen-2-ylsulfanyl-acetic acid and with phenylsulfanyl-acetic acid, respectively, and

- (E)-(6R,7R)-7-amino-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,
- (E)-(6R,7R)-7-amino-8-oxo-3-(3-trimethylammonio-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,
- (E)-(6R,7R)-7-amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,
- (E)-(6R,7R)-7-amino-3-[3-(benzimidazol-1-ylamino)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid dihydrochloride and
- (E)-(6R,7R)-7-amino-8-oxo-3-(3-pyrrolidin-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid dihydrochloride

were acylated with naphthalen-2-ylsulfanyl-acetic acid, respectively, to give the following compounds as pale-yellow solids:

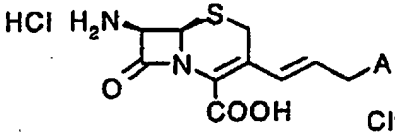
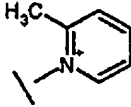
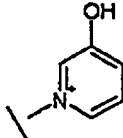
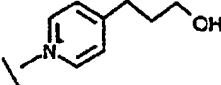
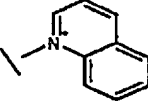
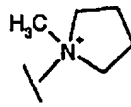
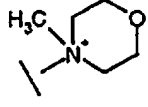
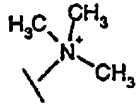


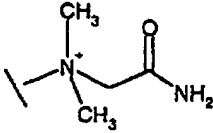
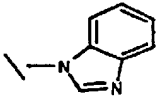
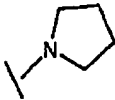
Example No	R	A	MS (ISP) (M+H ⁺)	IR (KBr) (cm ⁻¹)
7			532.2	1762, 1654, 1603, 1544
8			482.3	1769, 1672, 1630, 1605, 1581,
8			534.2	1753, 1658, 1590, 1537, 1501
10			484.2	1782, 1712, 1638, 1592, 1573
11			576.0	1779, 1654, 1641, 1601, 1570, 1543
12			526.0	1764, 1653, 1633, 1607, 1541
13			568.1	1768, 1658, 1594, 1545, 1530
14			518.1	1765, 1666, 1606, 1547, 1528

15			524.2	1762, 1657, 1604, 1537
16			474.3	1769, 1672, 1609,
17			540.2	1766, 1658, 1604, 1543
18			498.2	1763, 1658, 1608, 1542
19			541.1	1762, 1693, 1656, 1626, 1593, 1537
20			557.1	1761, 1657, 1591, 1543
21			510.4	

The starting material used above was prepared in the following way:

- (a) By subjecting (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanylamino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilyl ester in an analogous manner to the procedure described in Example 1(a,b), but replacing pyridine by 2-methyl-pyridine, 3-hydroxy-pyridine, 4-(3-hydroxy-propyl)-pyridine, quinoline, 1-methyl-pyrrolidine, 4-methyl-morpholine, trimethylamine, 2-dimethylamino-acetamide, benzoimidazole or pyrrolidine, the following compounds were obtained as beige crystalline solids:

			
Compound	A	MS (ISP) (M-2HCl+H ⁺)	IR (KBr) (cm ⁻¹)
(E)-(6R,7R)-7-Amino-3-[3-(2-methylpyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		332.2	1781, 1709, 1631, 1579
(E)-(6R,7R)-7-Amino-3-[3-(3-hydroxypyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		334.2	1782, 1709, 1632, 1602, 1585, 1510
(E)-(6R,7R)-7-Amino-3-[3-[4-(3-hydroxy-propyl)-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		376.3	1780, 1708, 1639
(E)-(6R,7R)-7-Amino-8-oxo-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		368.1	1783, 1710, 1625, 1591, 1527,
(E)-(6R,7R)-7-Amino-3-[3-(1-methylpyrrolidin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		324.3	1781, 1708, 1638, 1589,
(E)-(6R,7R)-7-Amino-3-[3-(4-methylmorpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		340.3	1782, 1711,
(E)-(6R,7R)-7-Amino-8-oxo-3-(3-trimethylammonio-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		298.3	1774, 1719, 1681, 1632, 1582, 1536

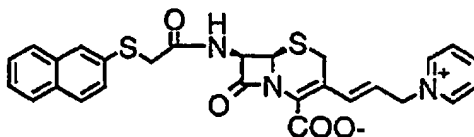
(E)-(6R,7R)-7-Amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		341.2	1781, 1691, 1629, 1593
(E)-(6R,7R)-7-Amino-3-[3-(benzimidazol-1-ylamino)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid dihydrochloride		357.3	1779, 1706,
(E)-(6R,7R)-7-Amino-8-oxo-3-(3-pyrrolidin-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid dihydrochloride		310.3	

Example 22

A mixture of 2.49 g of (Z)-(6R,7R)-3-(3-acetoxy-propenyl)-7-[2-(naphthalen-2-ylsulfanyl)-acetylaminol]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid, 1.62 g of hexamethyldisilazane and 0.07 g of saccharin in 15 ml of dichloromethane was heated at reflux temperature for 2 h. The clear solution formed was cooled to 0° and 2.60 g of iodotrimethylsilane were added. The mixture was stirred at 0° for 18 h. To the so formed (6R,7R)-3-(3-iodo-propenyl)-7-[2-(naphthalen-2-ylsulfanyl)-acetylaminol]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid 2.0 ml of pyridine were added and stirring was continued at 0° for 8 h. The heterogeneous mixture was treated with 20 ml of 2-propanol and stirred for 1 h at 0°. After the addition of 8 ml of diethyl ether, stirring was continued for 0.5 h and the insoluble material was isolated by filtration. The yellow solid was subjected to MCI gel chromatography in analogous manner as described in Example 1, using 0-30% aqueous acetonitrile as eluent, to give after freeze-drying of the product-containing fractions 0.59 g of (E)-(6R,7R)-7-[2-(naphthalen-2-ylsulfanyl)-acetylaminol]-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a pale-yellow solid.

IR (KBr): 1778, 1654, 1602, 1521 cm⁻¹

MS (ISP): 518.1 (M+H⁺)



The starting material used above was prepared in the following way:

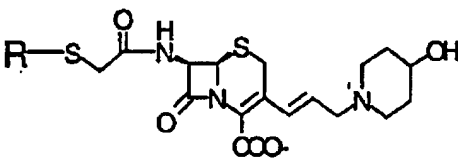
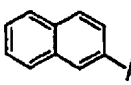
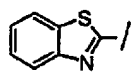
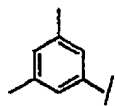
- (a) To a solution of 10.5 g (48 mmol) of naphthalen-2-ylsulfanyl-acetic acid in 80 ml of N,N-dimethylacetamide were added 7.8 g (48 mmol) of 1,1'-carbonyldiimidazole and the reaction mixture was stirred for 0.5 h at 20° under an atmosphere of argon. To the yellow solution were added 11.93 g (0.5 mmol) of (Z and E)-(6R,7R)-3-(3-acetoxy-propenyl)-7-amino-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid and stirring was continued for 3 h at 20°. The brown solution was diluted with ethyl acetate (0.5 l), washed with 1 N hydrochloric acid (0.2 l) and with water (5 x 0.1 l), dried over sodium sulfate and evaporated in vacuo. The remaining material was crystallized from ethyl acetate to give 11.7 g (58%) of (Z)-(6R,7R)-3-(3-acetoxy-propenyl)-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid as a light brown solid.

IR (KBr): 1771, 1731, 1701, 1643, 1623, 1588, 1535 cm⁻¹

MS (ISP): 499.1 (M+H⁺)

Example 23-25

- By operating in an analogous manner to the procedure described in Example 1, (E)-(6R,7R)-7-amino-3-[3-(4-hydroxy-piperidin-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid monohydroiodide was acylated with naphthalen-2-ylsulfanyl-acetic acid, with benzothiazol-2-ylsulfanyl-acetic acid, and with (3,5-dimethyl-phenylsulfanyl)-acetic acid, respectively, to give the following compounds as pale-yellow solids:

			
Example No	R	MS (ISP) (M+H ⁺)	IR(KBr) (cm ⁻¹)
23		540.3	1772, 1656, 1593, 1538
24		547.3	1774, 1663, 1597, 1537
25		518.4	1760, 1674, 1653, 1601, 1537

The starting materials used above were prepared in the following way:

- (a) A solution of 2.0 g of 4-hydroxy-piperidine, 1.61 g of hexamethyl-
- 5 disilazane and 0.15 g of saccharin in 30 ml of acetonitrile was heated to 80° for 2 h, the ammonia gas formed being vented by passing nitrogen gas through the reaction apparatus. The solution was cooled to 0° and then added to an ice-
- cold solution of 5.2 g of (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethyl-
- 10 trimethylsilanyl-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid
- trimethylsilanyl ester in 30 ml of dichloromethane, and the dark reaction
- mixture was stirred at 0° for 4 h. Then, 30 ml of isopropanol was added and
- stirring was continued for 1 h at 20°. The heterogeneous mixture was kept at
- 0° for 15 h and the precipitate formed was isolated by filtration. The dark-
- 15 brown solid was dissolved in 50 ml of water, and the pH of the solution was
- adjusted to 2.5 by the addition of 47% aqueous hydroiodic acid. The precipitate
- formed was isolated by filtration, washed with 30 ml of water and dried to give
- 0.4 g of (E)-(6R,7R)-7-amino-3-[3-(4-hydroxy-piperidin-1-yl)-propenyl]-8-oxo-5-
- thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid iodide monohydroiodide, as
- a light-brown solid.

MS (ISP): 340.4 (M-2H⁺H⁺)

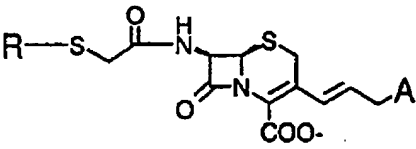
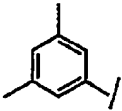
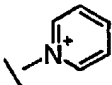
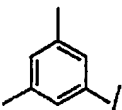
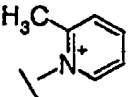
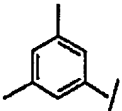
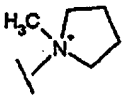
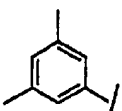
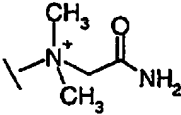
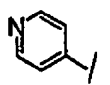
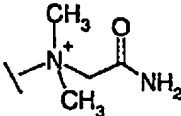
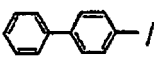
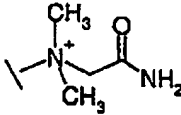
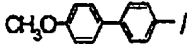
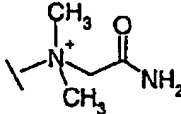
IR (Nujol): 1780, 1690, 1614 cm⁻¹

Example 26-32

By operating in an analogous manner to the procedure described in
5 Example 1,

- (E)-(6R,7R)-7-amino-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride, and
- (E)-(6R,7R)-7-amino-3-[3-(2-methyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-
10 thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride, and
- (E)-(6R,7R)-7-amino-3-[3-(1-methyl-pyrrolidin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride
- 15 were acylated with (3,5-dimethyl-phenylsulfanyl)acetic acid, and
- (E)-(6R,7R)-7-amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

was acylated with (3,5-dimethyl-phenylsulfanyl)acetic acid, with pyridin-4-
20 ylsulfanyl-acetic acid, with 2-(biphenyl-4-ylsulfanyl)-acetic acid, and with 2-(4'-methoxy-biphenyl-4-ylsulfanyl)-acetic acid, respectively, to give the following compounds as pale-yellow solids:

				
Example No	R	A	MS (ISP) (M+H ⁺)	IR (KBr) (cm ⁻¹)
26			496.1	1764, 1656, 1630, 1601
27			510.3	1763, 1659, 1633, 1602, 1546
28			502.2	1769, 1667, 1633, 1602, 1550
29			519.2	1768, 1690, 1631, 1600, 1548
30			492.2	1767, 1691, 1631, 1601, 1582
31			567.3	1758, 1693, 1653, 1597, 1529
32			597.3	1766, 1691, 1660, 1603, 1517

The starting material used above was prepared in the following way:

- (a) To a solution of 4.30 g of 4'-methoxy-biphenyl-4-thiol and 3.34 g of ethyl 2-bromo-acetate in 10 ml of ethanol was added over 5 min a solution of 1.12 g of potassium hydroxide in 20 ml of ethanol. The reaction mixture was stirred at 20° for 4 h and then, 1.68 g of potassium hydroxide and 3 ml of water were added and stirring was continued for 15 h at 20°. The mixture was poured onto 150 ml of ice/water and the pH of the mixture set to 2 by the addition of 3N hydrochloric acid. The precipitate was collected by filtration, washed with water and dried to give 4.21 g of 2-(4'-methoxy-biphenyl-4-ylsulfanyl)-acetic acid as white crystals.

NMR (DMSO-d₆): 3.79 (s, 3H); 3.81 (s, 2H); 7.01 (d, 2H); 7.39 (d, 2H); 7.56 (d, 2H); 7.60 (d, 2H) ppm.

Example 33-43

By operating in an analogous manner to the procedure described in Example 1,

- (E)-(6R,7R)-7-amino-3-[3-[(3-hydroxy-2,2-dimethyl-propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride and
- (E)-(6R,7R)-7-amino-3-[3-(1-azonia-bicyclo[2.2.2]oct-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

were acylated with naphthalen-2-ylsulfanyl-acetic acid,

- (E)-(6R,7R)-7-amino-3-[3-(4-carbamoyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

was acylated with (3,5- and with (3,4-dimethyl-phenylsulfanyl)-acetic acid,

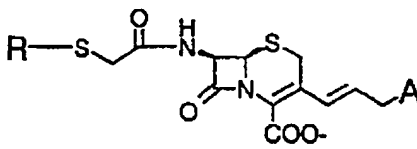
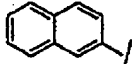

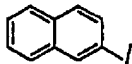

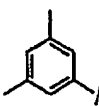
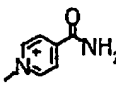

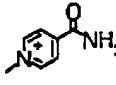
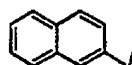
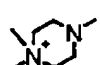
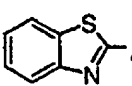
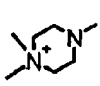
- (E)-(6R,7R)-7-amino-3-[3-(1,4-dimethyl-piperazin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride dihydrochloride



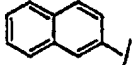
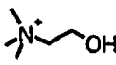
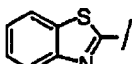
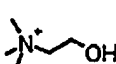

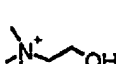

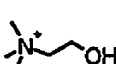
was acylated with naphthalen-2-ylsulfanyl-acetic acid, with benzothiazol-2-ylsulfanyl-acetic acid, and with (3,4-dimethyl-phenylsulfanyl)acetic acid, and

- (E)-(6R,7R)-7-amino-3-[3-[(2-hydroxy-ethyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

was acylated with naphthalen-2-ylsulfanyl-acetic acid, with benzothiazol-2-ylsulfanyl-acetic acid, with (3,4- and with (3,5-dimethyl-phenylsulfanyl)-acetic acid,

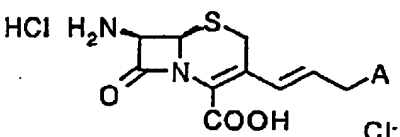

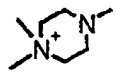
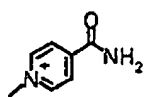
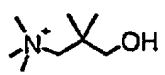
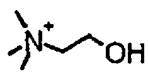
respectively, to give the following compounds as pale-yellow solids:

				
Example No	R	A	MS (ISP) (M+H ⁺)	IR (Nujol) (cm ⁻¹)
33			570.2	1769, 1667, 1606, 1556
34			550.1	1764, 1663, 1612, 1558, 1501
35			539.2	1766, 1687, 1640, 1600
36			539.2	1767, 1689, 1640, 1598
37			553.1	1768, 1667, 1606, 1501
38			560.3	1770, 1678, 1611, 1561

39			531.2	1768, 1667, 1606
40			528.1	1765, 1659, 1601
41			535.3	1769, 1677, 1609
42			506.2	1766, 1666, 1601
43			506.3	1769, 1666, 1606

The starting materials used above were prepared in the following way:

- (a) By subjecting (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanyl amino 5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilanyl ester in an analogous manner to the procedure described in Example 1(a,b), but replacing pyridine by 1-aza-bicyclo[2.2.2]octane, 1,4-dimethyl-piperazine, or in an analogous manner to the procedure described in Examples 23-25(a), but replacing trimethyl-silanylated 4-hydroxy-piperidine by trimethyl-silanylated 4-carbamoyl-pyridine, 2,2-dimethyl-3-dimethylamino-1-propanol or 2-dimethylamino-ethanol, respectively, the following compounds were obtained as beige crystalline solids:

			
Compound	A	MS (ISP) (M-2HCl+H ⁺)	IR (KBr) (cm ⁻¹)
(E)-(6R,7R)-7-Amino-3-[1-azonia-bicyclo[2.2.2]oct-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		350.3	
(E)-(6R,7R)-7-Amino-3-[3-(1,4-dimethyl-piperazin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride dihydrochloride		353.3 (M-3HCl+H ⁺) (M-3HCl+H)	1781, 1708, 1666, 1640, 1590
(E)-(6R,7R)-7-Amino-3-[3-(4-carbamoyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		361.1	1803, 1789, 1662, 1615, 1589, 1570
(E)-(6R,7R)-7-Amino-3-[3-[(3-hydroxy-2,2-dimethyl-propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		370.4	1779, 1707, 1638, 1614, 1574
(E)-(6R,7R)-7-Amino-3-[3-[(2-hydroxyethyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride		328.2	1780, 1702, 1640, 1590

Example 44-55

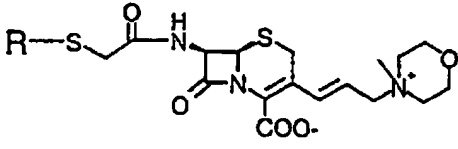

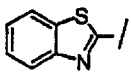

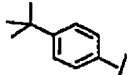
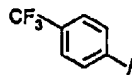




By operating in an analogous manner to the procedure described in Example 1,



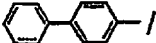
- 5 - (E)-(6R,7R)-7-amino-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

was acylated with

- (3,5-dimethyl-phenylsulfanyl)-acetic acid,
- 10 - benzothiazol-2-ylsulfanyl-acetic acid,
- (1H-indol-4-ylsulfanyl)-acetic acid,
- [4-(1,1-dimethylethyl)-phenylsulfanyl]-acetic acid,
- (4-trifluoromethyl-phenylsulfanyl)-acetic acid,
- (2-trifluoromethyl-phenylsulfanyl)-acetic acid,
- 15 - (3,4-dimethyl-phenylsulfanyl)-acetic acid,
- phenylmethylsulfanyl-acetic acid,
- 1,1-dimethylethylsulfanyl-acetic acid,
- cyclohexylsulfanyl-acetic acid,
- butylsulfanyl-acetic acid, and with
- 20 - (biphenyl-4-ylsulfanyl)-acetic acid,

respectively, to give the following compounds as pale-yellow solids:

			
Example No	R	MS (ISP) (M+H ⁺)	IR (Nujol) (cm ⁻¹)
44		518.2	1768, 1666, 1631, 1601
45		547.1	1768, 1673, 1605
46		529.2	1769, 1667, 1605
47		546.2	1768, 1667, 1605, 1543
48		558.1	1763, 1668, 1602,
49		558.2	1769, 1672, 1605, 1556
50		518.2	1769, 1662, 1606,
51		504.2	1768, 1667, 1606,
52		470.2	1768, 1665, 1632,

53		496.1	1768, 1666, 1605, 1547
54		470.2	1761, 1664, 1600
55		566.3	1759, 1659, 1599, 1530

Example 56-81

By operating in an analogous manner to the procedure described in Example 1,

- 5 - (E)-(6R,7R)-7-amino-3-[3-[(1R,2S- and [(1S,2S)-2-hydroxymethyl-1-methyl-pyrrolidin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide and
 - (E)-(6R,7R)-7-amino-3-[3-(4-aza-1-azonia-bicyclo[2,2,2]oct-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
 - 10 dihydroiodide
- were acylated with naphthalen-2-ylsulfanyl-acetic acid, with benzothiazol-2-ylsulfanyl-acetic acid, and with (3,5-dimethyl-phenylsulfanyl)-acetic acid, respectively,
- (E)-(6R,7R)-7-amino-3-[3-[(3-hydroxy-propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
 - 15 monohydroiodide and
 - (E)-(6R,7R)-7-amino-3-[3-(2,3,4,6,7,8,9,10-octahydro-pyrimido[1,2-a]azepin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide and
 - 20 - (E)-(6R,7R)-7-amino-3-[3-[(2-hydroxy-1-hydroxymethyl-ethyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

were acylated with naphthalen-2-ylsulfanyl-acetic acid and with benzothiazol-2-ylsulfanyl-acetic acid, respectively,

- (E)-(6R,7R)-7-amino-3-[3-[(bis-2-hydroxy-ethyl)-methyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide and
- (E)-(6R,7R)-7-amino-3-[3-(cis- and -(trans-4-hydroxy-1-methyl-piperidin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide and
- (E)-(6R,7R)-7-amino-3-[3-(4-carbamoylmethyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

were acylated with naphthalen-2-ylsulfanyl-acetic acid, and with (3,5-dimethyl-phenylsulfanyl)-acetic acid, respectively,

- (E)-(6R,7R)-7-amino-3-[3-(carboxymethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide, and
- (E)-(6R,7R)-7-amino-3-[3-(4-dimethylamino-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide,
- and
- (E)-(6R,7R)-7-amino-3-[3-(4-carboxymethylsulfanyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide, and
- (E)-(6R,7R)-7-amino-3-[3-(4-methyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide, and
- (E)-(6R,7R)-7-amino-3-[3-[[[S]-1-carboxy-2-phenyl-ethyl]-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

were acylated with naphthalen-2-ylsulfanyl-acetic acid, respectively,

- (E)-(6R,7R)-7-amino-3-[3-[4-[N-(2-hydroxy-ethyl)-carbamoylmethyl]-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

was acylated with (3,5-dimethyl-phenylsulfanyl)-acetic acid,

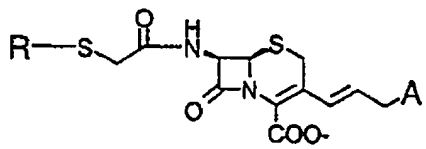
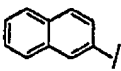
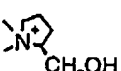
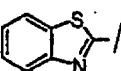
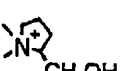

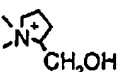
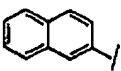

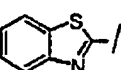

- (E)-(6R,7R)-7-amino-3-[3-[4-[N-[2-(2-hydroxy-ethoxy)-ethyl]-carbamoylmethyl]-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide



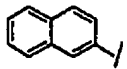
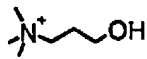
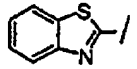
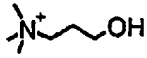
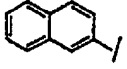

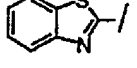

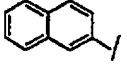
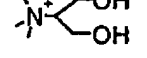
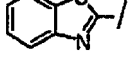
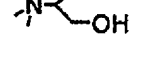
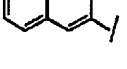
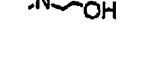

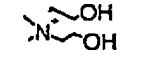
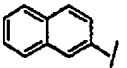
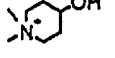


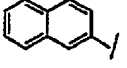
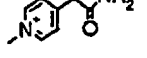
5 was acylated with benzothiazol-2-ylsulfanyl-acetic acid, and


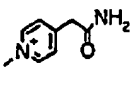
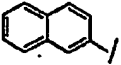
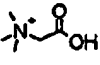
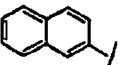

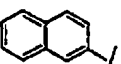
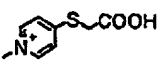
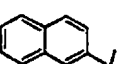


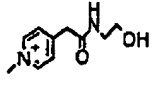
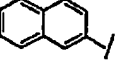
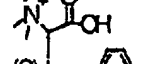
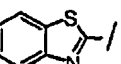
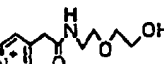

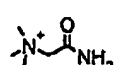
- (E)-(6R,7R)-7-amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

was acylated with ((Z)-2-cyano-vinylsulfanyl)-acetic acid, to give the following

10 compounds as pale-yellow solids:

				
Example No	R	A	MS (ISP) (M+H ⁺)	IR (Nujol) (cm ⁻¹)
56			554.3	1761, 1666, 1588, 1500
57			561.3	1770, 1676, 1607
58			532.3	1765, 1668, 1600
59			551.4	1758, 1660, 1614, 1590
60			558.4	1763, 1680, 1650, 1600

61			529.4	1757, 1658, 1614, 1544
62			542.3	1765, 1657, 1603
63			549.3	1769, 1672, 1605
64			591.4	1769, 1677, 1618
65			598.4	1770, 1680, 1618
66			558.4	1767, 1658, 1607
67			565.3	1761, 1672, 1598
68			558.3	1761, 1669, 1588
69			536.3	1769, 1667, 1602
70			554.4	1767, 1659, 1609
71			532.3	1771, 1674, 1610
72			575.2	1764, 1675, 1658, 1601

73			553.4	1765, 1685, 1655, 1603
74			542.4	1780, 1680, 1638, 1624, 1600
75			561.3	1767, 1649, 1605, 1570
76			608.2	1760, 1665, 1625, 1603
77			532.3	1778, 1654, 1602
78			597.4	1766, 1664, 1638, 1602
79			632.4	1769, 1667, 1630
80			670.4	1765, 1658, 1645, 1600
81			466.3	2210, 1773, 1696, 1682, 1659, 1610

The starting materials used above were prepared in the following way:

- (a) To a solution of 30.6 g (0.06 mol) of (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilylamino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilyl ester in 0.22 l of dichloromethane was added at 0° over 5 min a solution of 16.8 g (0.15 mol) of 1,4-diazobicyclo[2.2.2]octane in 0.15 l of acetonitrile. The dark reaction mixture was stirred at 0° for 4 h and then, 0.15

1 of 2-propanol were added over 3 min, a precipitate being formed. After stirring was continued for 0.5 h, the precipitated material was filtered off, washed with 0.1 l of 2-propanol and dried. For purification, this material was dissolved in 0.5 l of water and the pH of the solution was adjusted to 2.5 by the addition of 47% aqueous hydroiodic acid. After stirring for 15 min at 20°, a brown precipitate was filtered off and the clear solution was concentrated in vacuo to a volume of 0.25 l. Upon addition of 1.8 l of 2-propanol a precipitate formed which was isolated by filtration. The crude product was dissolved again in 0.4 l of water, and, after removing insoluble material and concentration of the solution to a volume of 0.25 l, the product was precipitated by the addition of 1.5 l of 2-propanol to give 20.4 g of (E)-(6R,7R)-7-amino-3-[3-(4-aza-1-azonia-bicyclo[2,2,2]octan-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid dihydroiodide as a pale-yellow solid.

MS (ISP): 332.2 (m-2HI+H⁺)

IR (Nujol): 1781, 1709, 1631, 1579 cm⁻¹

(b) By operating in an analogous manner to the procedure described in Examples 56-81(a), (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanyl-amino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilanyl ester was reacted with

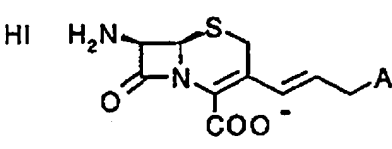



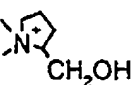
- 2,3,4,6,7,8,9,10-octahydro-pyrimido[1,2-a]azepine,
- 4-dimethylamino-pyridine, and with
- 4-methyl-pyridine,

respectively, and by operating in an analogous manner to the procedure described in Examples 23(a), with trimethylsilanylated

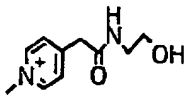
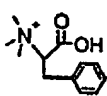
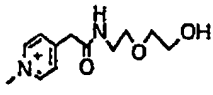
- (S)- 2-hydroxymethyl-1-methyl-pyrrolidine,
- 3-dimethylamino-1-propanol,
- 2-dimethylamino-1,3-propandiol,
- (Bis-2-hydroxy-ethyl)-methyl-amine,
- 4-hydroxy-1-methyl-piperidine,
- Dimethylamino-acetic acid

- Pyridin-4-ylsulfanyl-acetic acid,
- 2-Pyridin-4-yl-acetamide,
- N-(2-hydroxy-ethyl)-2-pyridin-4-yl-acetamide, and with
- N-[2-(2-hydroxy-ethoxy)-ethyl]-2-pyridin-4-yl-acetamide,

6 respectively, to give the following compounds as light-brown solids:

			
Compound	A	MS (ISP) (M-HI+H ⁺)	IR (Nujol) (cm ⁻¹)
(E)-(6R,7R)-7-Amino-3-[3-(2,3,4,6,7,8,9,10-octahydro-pyrimido[1,2-a]azepin-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		334.2	1782, 1709, 1632, 1602, 1585, 1510
(E)-(6R,7R)-7-Amino-3-[3-(4-dimethylamino-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		376.3	1780, 1708, 1639
(E)-(6R,7R)-7-Amino-3-[3-(4-methylpyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		368.1	1783, 1710, 1625, 1591, 1527,
(E)-(6R,7R)-7-Amino-3-[3-[(1R,2S- and [(1S,2S)-2-hydroxymethyl-1-methylpyrrolidin-1-ium-1-yl]-propenyl]-8-oxo-		324.3	1781, 1708, 1638, 1589,

5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide			
(E)-(6R,7R)-7-Amino-3-[3-[(3-hydroxypropyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		340.3	1782, 1711,
(E)-(6R,7R)-7-Amino-3-[3-[(2-hydroxy-1-hydroxymethyl-ethyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		298.3	1774, 1719, 1681, 1632, 1582, 1536
(E)-(6R,7R)-7-Amino-3-[3-[(bis-2-hydroxy-ethyl)-methyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		341.2	1781, 1691, 1629, 1593
(E)-(6R,7R)-7-Amino-3-[3-(cis- and - (trans-4-hydroxy-1-methyl-piperidin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		357.3	1779, 1706,
(E)-(6R,7R)-7-Amino-3-[3-(carboxymethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		342.3	1782, 1628, 1528
(E)-(6R,7R)-7-Amino-3-[3-(4-carboxymethylsulfanyl)-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		408.2	1800, 1720, 1627, 1592
(E)-(6R,7R)-7-Amino-3-[3-(4-carbamoylmethyl-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-		375.3	1801, 1676, 1639, 1574

bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide			
(E)-(6R,7R)-7-Amino-3-[3-[4-[N-(2-hydroxy-ethyl)-carbamoylmethyl]-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		419.3	1801, 1639, 1543
(E)-(6R,7R)-7-Amino-3-[3-[[[S]-1-carboxy-2-phenyl-ethyl]-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		432.4	1786, 1628
(E)-(6R,7R)-7-Amino-3-[3-[4-[N-[2-(2-hydroxy-ethoxy)-ethyl]-carbamoylmethyl]-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide		463.4	1802, 1640, 1543

Example 82

By operating in an analogous manner to the procedure described in Example 2, (E)-(6R,7R)-7-(2-bromo-acetyl-amino)-8-oxo-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide was
 5 reacted with 2,4,5-trichloro-benzenethiol to give (E)-(6R,7R)-7-[2-(2,4,5-trichloro-phenylsulfanyl)-acetyl-amino]-8-oxo-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a pale-yellow solid.

IR (Nujol): 1765, 1670, 1650, 1604 cm^{-1}

10 MS (ISP): 620.0 ($\text{M}+\text{H}^+$ (^{79}Br))

The starting material used above was prepared in the following way:

(a) By operating in an analogous manner to the procedure described in Example 2(a), (E)-(6R,7R)-7-amino-8-oxo-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride
 15 was reacted with bromoacetyl bromide to give (E)-(6R,7R)-7-(2-bromo-

acetyl-amino)-8-oxo-3-(3-quinolin-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide as a light-brown solid.

MS (ISP): 488.2 (M+H⁺ (⁷⁹Br))

Example 83-102

5 By operating in an analogous manner to the procedure described in Example 2, (E)-(6R,7R)-7-(2-bromo-acetyl-amino)-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide

was reacted with

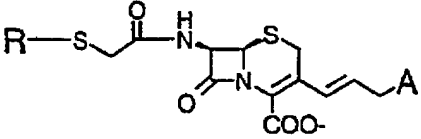
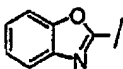

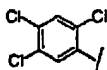



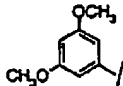

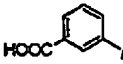

- 10 - benzoxazole-2-thiol,
- 2,4,5-trichloro-benzenethiol,
- 2-methoxy-benzenethiol,
- 3,5-dimethoxy-benzenethiol,
- 3-mercapto-benzoic acid,
- 15 - 4-mercapto-benzoic acid,
- (2-mercapto-phenyl)-methanol
- 3,4-dimethoxy-benzenethiol,
- 2-phenoxy-benzenethiol,
- 4-acetyl-amino-benzenethiol,
- 20 - 4-(4-chlorophenoxy)-benzenethiol,
- 6-mercapto-naphththalene-2-carboxylic acid, and with
- 7-mercapto-4-methyl-chromen-2-one

respectively, and (E)-(6R,7R)-7-(2-bromo-acetyl-amino)-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-
25 carboxylic acid bromide was reacted with

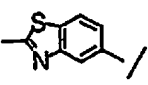
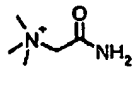
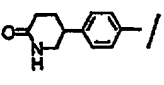
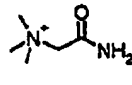
- benzoxazole-2-thiol,

- benzothiazole-2-thiol,
 - 2,4,5-trichloro-benzenethiol,
 - 6-mercapto-naphththalene-2-carboxylic acid,
 - 7-mercapto-4-methyl-chromen-2-one,
- 5 - benzothiazole-2-thiol, and with
- rac-5-(4-mercapto-phenyl)-piperidin-2-one,

respectively, to give the following compounds as pale-yellow solids:

				
Example No	R	A	MS (ISP) (M+H ⁺)	IR (Nujol) (cm ⁻¹)
83			531.1	1769, 1677, 1606, 1559
84			592.0 (³⁵ Cl)	1762, 1672, 1644, 1598
85			520.2	1768, 1667, 1605
86			550.5	1769, 1672, 1603
87			534.2	1769, 1673, 1638, 1594

88			534.2	1769, 1677, 1633, 1593
89			520.2	1768, 1666, 1605
90			549.3	1767, 1665, 1606
91			582.1	1765, 1672, 1602
92			547.1	1766, 1672, 1591
93			616.1 (³⁵ Cl)	1766, 1670, 1600
94			584.4	1771, 1681, 1625, 1609
95			632.4	
96			532.1	1768, 1692, 1631, 1601
97			548.1	1767, 1691, 1631, 1602
98			592.9 (³⁵ Cl)	1763, 1692, 1688, 1647, 1596
99			585.4	1772, 1750, 1702, 1664, 1628, 1590
100			573.4	1758, 1712, 1683, 1648, 1598

101			562.2	1766, 1675, 1631, 1606
102			588.4	1766, 1689, 1637, 1601

The starting materials used above were prepared in the following way:

- (a) By operating in an analogous manner to the procedure described in Example 2(a),

5

- (E)-(6R,7R)-7-amino-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride, and
- (E)-(6R,7R)-7-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-8-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

10

were reacted with bromoacetyl bromide, to give

15

- (E)-(6R,7R)-7-(2-bromo-acetylamino)-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide,

MS (ISP): 460.1 (M-HBr+H⁺ (⁷⁹Br)), and

- (E)-(6R,7R)-7-(2-bromo-acetylamino)-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid bromide,

20

MS (ISP): 461.1 (M-HBr+H⁺ (⁷⁹Br))

respectively, as a light-brown solids.

Examples 103-104

By operating in an analogous manner to the procedure described in Example 2, but replacing triethylamine by an equimolar amount of 4-methyl-morpholine, (E)-(6R,7R)-7-(2-bromo- and (E)-(6R,7R)-7-(2-iodo-acetylamino)-3-[3-(4-carbamoylmethyl-1,4-diazonia-bicyclo[2.2.2]octan-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate was reacted with benzothiazole-2-thiol, and with 3,5-dimethyl-benzenethiol, respectively. During the chromatographic purification on MCI gel CHP20P, elution was at first performed with 0.5% aqueous sodium chloride solution before a gradient of 0-30% aqueous acetonitrile was used. The product-containing fractions were concentrated in vacuo and freeze-dried, and the amorphous products obtained were triturated with ethyl acetate to give the following products as light-yellow solids:

- 15 - (E)-(6R,7R)-3-[3-(4-carbamoylmethyl-1,4-diazonia-bicyclo[2.2.2]oct-4-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate chloride.

MS (ISP): 608.3 (M-Cl)⁺

- 20 - (E)-(6R,7R)-3-[3-(4-carbamoylmethyl-1,4-diazonia-bicyclo[2.2.2]octan-4-yl)-propenyl]-7-(2-[3,5-dimethyl-phenylsulfanyl]-acetylamino)-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate chloride.

MS (ISP): 586.3 (M-Cl)⁺

The starting material used above was prepared in the following way:

- (a) To an ice-cold solution of 1.12 g of 1,4-aza-bicyclo[2.2.2]octane in 10 ml of N,N-dimethylacetamide was added 1.85 g of 2-iodo-acetamide. The solution was stirred for 3 h at 20° and then, 0.15 l of ethyl acetate were added in portions. After the mixture had been stirred for 1 h, the crystals were isolated by filtration, washed thoroughly with 0.1 l of ethyl acetate and dried to give 2.9 g of 4-carbamoylmethyl-1-aza-4-azonia-bicyclo[2.2.2]octane iodide as white crystals.

NMR (DMSO-d₆): 3.06 (broad t, 6H); 3.51 (broad t, 6H); 3.97 (s, 2H); 7.70 (broad s, 1H); 7.90 (broad s, 1H) ppm.

(b) By operating in an analogous manner to the procedure described in Examples 23-25(a), 4-carbamoylmethyl-1-aza-4-azonia-bicyclo[2.2.2]octane iodide was silanylated with hexamethyldisilazane in acetonitrile and then reacted with

- 5 (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanylamino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilanyl ester to give (E)-(6R,7R)-7-amino-3-[3-(4-carbamoylmethyl-1,4-diazonia-bicyclo[2.2.2]octan-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate iodide monohydroiodide as a light-yellow solid.

10 IR (Nujol): 1811, 1688, 1640, 1598 cm^{-1}

MS (ISP): 408.4 (M-HI-I)⁺

- (c) To a suspension of 0.66 g (E)-(6R,7R)-7-amino-3-[3-(4-carbamoylmethyl-1,4-diazonia-bicyclo[2.2.2]octan-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo-
- 15 [4.2.0]oct-2-ene-2-carboxylate iodide monohydroiodide in 8 ml of dichloromethane/acetonitrile (1:1) was added 1.3 ml of N,O-bis(trimethylsilanyl)trifluoroacetamide and the mixture was stirred at 20° for 1 h. After cooling of the reaction mixture to 0°, 0.35 ml of bromoacetyl bromide was added and stirring was continued for 30 min. The solution was dropped
- 20 onto 0.15 l of diethyl ether containing 0.1 ml of water. The mixture was stirred for 0.5 h at 20° and subsequently, the precipitate was isolated by filtration, washed with 30 ml of diethyl ether, and dried. The brown solid was suspended in 10 ml of water. After adjusting the pH to 2.5 by the addition of 2N NaOH, 0.15 l of 2-propanol were added and the mixture was stirred at 20° for 0.5 h.
- 25 The precipitate was filtered off, washed with 30 ml of diethyl ether and dried, to give 0.48 g of a mixture of (E)-(6R,7R)-7-(2-bromo- and (E)-(6R,7R)-7-(2-iodo-acetylamino)-3-[3-(4-carbamoylmethyl-1,4-diazonia-bicyclo[2.2.2]octan-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a light-brown powder.

30 MS (ISP): 528.4 (M+H⁺(⁷⁹Br-product)), 576.2 (M+H⁺(I-product))

Example 105

By operating in an analogous manner to the procedure described in Example 1, (E)-(6R,7R)-7-amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-8-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride was acylated with (E)-[2,5-dichloro-4-(2-tert-butoxycarbonyl-vinyl)-phenylsulfanyl]-acetic acid to give after chromatographic purification of the crude reaction mixture on MCI gel CHP20P, using a gradient of 0-50% aqueous acetonitrile for elution, (6R,7R)-3-[3-((E)-carbamoylmethyl-dimethyl-ammonio)-propenyl]-7-[(E)-2-[2,5-dichloro-4-(2-tert-butoxycarbonyl-vinyl)-phenylsulfanyl]-acetyl-amino]-8-oxo-8-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a pale-yellow solid. A solution of 0.25 g of this material in 4 ml of dichloromethane/0.5 ml of anisole/2 ml of trifluoroacetic acid was stirred at 20° for 2 h. The solution was evaporated in vacuo and the oily residue was triturated with 50 ml of diethyl ether to give 0.24 g of (6R,7R)-3-[(E)-3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-7-[(E)-2-[4-(2-carboxy-vinyl)-2,5-dichloro-phenylsulfanyl]-acetyl-amino]-8-oxo-8-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid monotrifluoroacetate as a pale-yellow solid.

IR (Nujol): 1776, 1695, 1632, 1575, 1544 cm⁻¹

MS (ISP): 629.2 (M-CF₃COOH+H⁺ (³⁵Cl))

Examples 106-108

By operating in an analogous manner to the procedure described in Example 105,

- (E)-(6R,7R)-7-amino-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,
- (E)-(6R,7R)-7-amino-3-[3-[(bis-2-hydroxy-ethyl)-methyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide, and
- (E)-(6R,7R)-7-amino-3-[3-(4-aza-1-azonia-bicyclo[2,2,2]oct-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate dihydroiodide

were acylated with with (E)-2-[2,5-dichloro-4-(2-tert-butoxycarbonyl-vinyl)-phenylsulfanyl]-acetic acid to give, after cleavage of the tert-butyl ester,

- 5 - (6R,7R)-7-[(E)-2-[4-(2-carboxy-vinyl)-2,5-dichloro-phenylsulfanyl]-acetylamino]-3-[(E)-3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid
monotrifluoroacetate

IR (Nujol): 1772, 1664, 1632, 1577 cm^{-1}

MS (ISP): 628.2 (M- $\text{CF}_3\text{COOH}+\text{H}^+$ (^{35}Cl))

- 10 - (6R,7R)-3-[(E)-3-[(bis-2-hydroxy-ethyl)-methyl-ammonio]-propenyl]-7-[(E)-2-[4-(2-carboxy-vinyl)-2,5-dichloro-phenylsulfanyl]-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid
monotrifluoroacetate

IR (Nujol): 1773, 1670, 1630, 1577 cm^{-1}

MS (ISP): 646.2 (M- $\text{CF}_3\text{COOH}+\text{H}^+$ (^{35}Cl))

15 and

- (6R,7R)-3-[(E)-3-(4-aza-1-azonia-bicyclo[2,2,2]oct-1-yl)-propenyl]-7-[(E)-2-[4-(2-carboxy-vinyl)-2,5-dichloro-phenylsulfanyl]-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid ditrifluoroacetate,

IR (Nujol): 1773, 1670, 1630, 1577 cm^{-1}

- 20 MS (ISP): 639.2 (M- $2\text{CF}_3\text{COOH}+\text{H}^+$ (^{35}Cl))

respectively, as pale yellow solids.

Example 109

By operating in an analogous manner to the procedure described in
25 Example 105,

(E)-(6R,7R)-7-amino-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,

was acylated with (E)-(2-[4-[2-(tert-butoxycarbonylmethyl-carbamoyl)-vinyl]-2,5-dichloro-phenylsulfanyl]-acetic acid to give, after cleavage of the tert-butyl ester,

(6R,7R)-7-[2-[4-[2-(E)-2-(carboxymethyl-carbamoyl)-vinyl]-2,5-dichloro-phenylsulfanyl]-acetyl-amino]-3-[(E)-3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid trifluoroacetate as a pale-yellow solid.

IR (Nujol): 1772, 1721, 1658, 1630 cm^{-1}

MS (ISP): 685.2 (M- $\text{CF}_3\text{COOH}+\text{H}^+$; ^{35}Cl),

Example 110

By operating in an analogous manner to the procedure described in Example 105, (E)-(6R,7R)-7-amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride was acylated with (E)-(2-[4-(2-tert-butoxycarbonyl-vinyl)-phenylsulfanyl]-acetic acid to give, after cleavage of the tert-butyl ester, (6R,7R)-3-[(E)-3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-7-[(E)-2-[4-(2-carboxy-vinyl)-phenylsulfanyl]-acetyl-amino]-8-oxo-8-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid monotrifluoroacetate as a pale-yellow solid.

IR (Nujol): 1779, 1694, 1634, 1592 cm^{-1}

MS (ISP): 561.3 (M- $\text{CF}_3\text{COOH}+\text{H}^+$)

The starting material used above was prepared in the following way:

(a) A solution of 2.24 g of (4-formyl-phenylsulfanyl)-acetic acid ethyl ester and 4.72 g of (triphenylphosphoranylidene)-acetic acid tert-butyl ester in 50 ml of dichloromethane was kept at 20° for 15 h. The solvent was evaporated in vacuo and the remaining oil was chromatographed on silica gel using dichloromethane/hexane (1:1) as eluent to give 2.53 g of (E)-2-[4-(2-tert-butoxycarbonyl-vinyl)-phenylsulfanyl]-acetic acid ethyl ester as a colorless oil.

To a solution of this material in 20 ml of tetrahydrofuran were added 8 ml of 2N aqueous sodium hydroxide, and the mixture was stirred for 2 h at 20°. The clear solution was diluted with 20 ml of ethyl acetate and then extracted with 30 ml of water. The aqueous layer was cooled with ice, acidified to pH 2.8 by the addition of 3N HCl, and the mixture was extracted with 60 ml of ethyl acetate. The organic layer was dried over sodium sulfate, evaporated in vacuo, and the residue was crystallized from ethyl acetate/hexane to give 1.78 g (E)-2-[4-(2-tert-butoxycarbonyl-vinyl)-phenylsulfanyl]-acetic acid as white crystals.

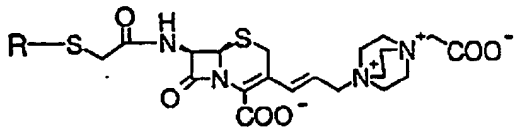
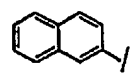
NMR (DMSO-d₆): 1.48 (s, 9H); 3.89 (s, 2H); 6.50 (d, 1H); 7.31 (d, 2H); 7.53 (d, 1H); 7.64 (d, 2H) ppm

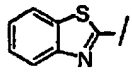
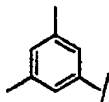
Example 111-113

By operating in an analogous manner to the procedure described in Example 105, (E)-(6R,7R)-7-amino-3-[3-(4-tert-butoxycarbonylmethyl)-1,4-diazonia-bicyclo[2.2.2]oct-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate iodide monohydroiodide was acylated with

- naphthalen-2-ylsulfanyl-acetic acid,
- benzothiazol-2-ylsulfanyl-acetic acid, and with
- (3,5-dimethyl-phenylsulfanyl)-acetic acid,

respectively, to give, after cleavage of the tert-butyl ester, the following compounds as pale-yellow solids:

			
Example No	R	MS (ISP)	IR (Nujol) (cm ⁻¹)
111		631.9 (M ⁺ +Na)	

112			1766, 1632, 1612
113		587.4 (M ⁺ +H)	1767, 1633, 1610

The starting material used above was prepared in the following way:

- (a) To an ice-cold solution of 5.61 g of 1,4-diaza-bicyclo[2.2.2]octane in 50 ml of N,N-dimethylacetamide were added 7.33 ml of tert-butyl 2-bromo-acetate.
- 5 The solution was stirred for 4 h at 20° and then, 0.5 l of ethyl acetate and 0.3 l of diethyl ether were added. The precipitate formed was isolated by filtration, washed thoroughly with 0.5 l of ethyl acetate and dried to give 14.7 g of 1-tert-butoxycarbonylmethyl-4-aza-1-azonia-bicyclo[2.2.2]octane bromide as white crystals.

10 NMR (DMSO-d₆): 1.48 (s, 9H); 3.07 (broad t, 6H); 3.48 (broad t, 6H); 4.28 (s, 2H) ppm

- (b) By operating in an analogous manner to the procedure described in Examples 23-25(a), 1-tert-butoxycarbonylmethyl-4-aza-1-azonia-bicyclo[2.2.2]octane bromide was silanylated with hexamethyldisilazane in acetonitrile, and subsequently reacted with (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanyl-amino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilanyl ester to give (E)-(6R,7R)-7-amino-3-[3-(4-tert-butoxycarbonylmethyl)-1,4-diazonia-bicyclo[2.2.2]octan-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate iodide monohydroiodide as a
- 20 light-yellow solid.

IR (Nujol): 1743, 1611 cm⁻¹

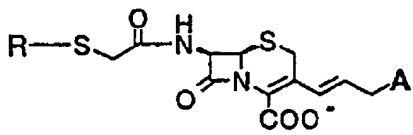
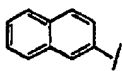
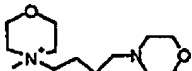
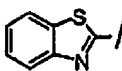
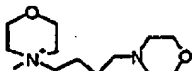
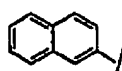
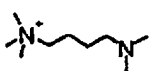
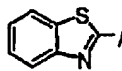
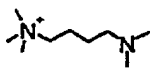
Example 114-117

By operating in an analogous manner to the procedure described in Example 1,

- (E)-(6R,7R)-7-amino-3-[3-[4-(4-morpholin-4-yl-butyl)-morpholin-4-ium-4-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate dihydroiodide and
- (E)-(6R,7R)-7-amino-3-[3-[dimethyl-(4-dimethylamino-butyl)-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate dihydroiodide

were acylated with naphthalen-2-ylsulfanyl-acetic acid and with benzothiazol-2-ylsulfanyl-acetic acid, respectively, to give the following compounds as pale-yellow solids:

10

				
Example No	R	A	MS (ISP)	IR (Nujol) (cm ⁻¹)
114			667.5	1771, 1676, 1610
115			674.3	1770, 1679, 1610
116			583.4	1762, 1670, 1582
117			590.4	1769, 1678, 1610

The starting materials used above were prepared in the following way:

- (a) By operating in an analogous manner to the procedure described in Examples 56-81(a), (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethyl-silanylamino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid

trimethylsilanyl ester was reacted with 4,4'-butane-1,4-diyl-bis-morpholine, and with N,N,N',N'-tetramethyl-1,4-butanediamine, respectively, to give

5 (E)-(6R,7R)-7-amino-3-[3-[4-(4-morpholin-4-yl-butyl)-morpholin-4-ium-4-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate dihydroiodide

IR (Nujol): 1781, 1593, 1520 cm^{-1}

MS (ISP): 467.4 (M-2HI+H⁺)

10 and

(E)-(6R,7R)-7-amino-3-[3-[dimethyl-(4-dimethylamino-butyl)-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate dihydroiodide

IR (Nujol): 1782, 1596, 1520 cm^{-1}

15 MS (ISP): 383.4 (M-2HI+H⁺)

as light-brown solids.

Example 118

By operating in an analogous manner to the procedure described in Example 1, (E)-(6R,7R)-7-amino-3-[3-[3-(3-tert-butoxycarbonylaminoacetoxy-
20 propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide was acylated with naphthalen-2-ylsulfanyl-acetic acid to give (E)-(6R,7R)-7-[2-(naphthalen-2-ylsulfanyl)-acetyl-amino]-3-[3-[3-(3-tert-butoxycarbonylaminoacetoxy-propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate. A
25 solution of 40 mg of this material in 0.5 ml of trifluoroacetic acid was stirred at 0° for 20 min. The solvent was evaporated in vacuo and the residue was triturated for 1 h at 0° with 10 ml of a 0.4 N solution of hydrochloric acid in diethyl ether. The white solid was isolated by filtration, washed with 20 ml of diethyl ether and dried to give 34 mg of (E)-(6R,7R)-3-[3-[(3-aminoacetoxy-
30 propyl)-dimethyl-ammonio]-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetyl-amino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride as a white solid.

MS (ISP): 599.1 (M-2HCl+H⁺)

The starting material used above was prepared in the following way:

- (a) To an ice-cold solution of 6.2 g of 3-dimethylamino-1-propanol, 10.5 g of N-(tert-butoxycarbonyl)-glycine and 1.8 g of 4-dimethylamino-pyridine in 0.2 l of dichloromethane was added 13.8 g of N-(3-dimethylamino-propyl)-N'-ethylcarbodiimide monohydrochloride, and the reaction mixture was stirred for 4 h at 0°. The solvent was evaporated in vacuo and the remaining oil was subjected to column chromatography on silica gel, using ethyl acetate/acetone/triethylamine (5:5:1) as eluent, to give after evaporation of solvents 13.7 g of tert-butoxycarbonylamino-acetic acid 3-dimethylaminopropylester as a colorless oil.

NMR (CDCl₃): 1.45 (s, 9H); 1.82 (m, 2H); 2.22 (s, 6H); 2.34 (t, 2H); 3.90 (d, 2H); 4.20 (t, 2H); 5.30 (broad t, 1H) ppm

- (b) tert-Butoxycarbonylamino-acetic acid 3-dimethylaminopropyl ester was treated with hexamethyldisilazane and saccharin in acetonitrile, the resulting solution was reacted with (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanylamino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilanyl ester in dichloromethane, and the product was precipitated by the addition of 2-propanol in an analogous manner to the procedure described in Examples 23-25 (a). A solution of 5 g of crude reaction product in 20 ml of water showed pH 6.2. Upon addition of 50 ml of 2-propanol, a fine precipitate formed which was filtered off. The clear solution was concentrated in vacuo to a volume of 20 ml and then treated with stirring with 300 ml of 2-propanol. The precipitate was isolated by filtration and dried to give 1.0 g of (E)-(6R,7R)-7-amino-3-[3-(3-tert-butoxycarbonylaminoacetoxypropyl)-dimethyl-ammonio]propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide as a light-brown solid.

IR (Nujol): 1755, 1697, 1598 cm⁻¹

MS (ISP): 499.4 (M-2HI+H⁺)

Example 119-122

By operating in an analogous manner to the procedure described in Example 118,

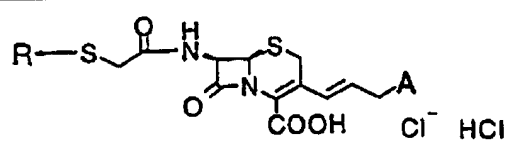
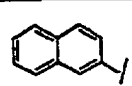
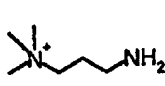
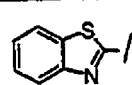
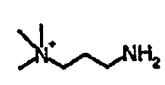
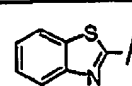
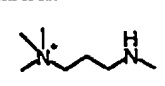
(E)-(6R,7R)-7-amino-3-[3-[(3-tert-butoxycarbonylamino-propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

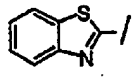
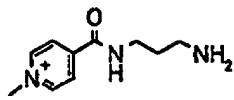
was acylated with naphthalen-2-ylsulfanyl-acetic acid and with benzothiazol-2-ylsulfanyl-acetic acid, respectively, and

(E)-(6R,7R)-7-amino-3-[3-[(3-(tert-butoxycarbonyl-methyl-amino)-propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide, and

(E)-(6R,7R)-7-amino-3-[3-[4-(3-tert-butoxycarbonylamino-propylcarbamoyl)-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

were acylated with benzothiazol-2-ylsulfanyl-acetic acid. The resulting products were treated with trifluoroacetic acid and with 0.4 N solution of hydrochloric acid in diethyl ether to give the following products as white solids:

			
Example No	R	A	MS (ISP) (M-2HCl+H ⁺)
119			541.4
120			548.4
121			562.4

122			625.4	XY
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The starting materials used above were prepared in the following way:

- (a) N,N-Dimethyl-1,3-propanediamine, N,N,N'-trimethyl-1,3-propanediamine and 4-(3-tert-butoxycarbonylamino-propylcarbamoyl)-pyridine

were treated with hexamethyldisilazane and saccharin in acetonitrile, the resulting solutions were each reacted with (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanyl-amino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilyl ester in dichloromethane, and the respective products were precipitated by the addition of 2-propanol, in an analogous manner to the procedure described in Examples 23-25(a). The crude reaction product were purified by precipitation from aqueous solution by the addition of 2-propanol at a pH between 5 and 7 in analogy to the procedure described in Example 118(a) to give

- (E)-(6R,7R)-7-amino-3-[3-[(3-tert-butoxycarbonylamino-propyl)-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

MS (ISP): 441.4 (M-HI+H⁺)

and

- (E)-(6R,7R)-7-amino-3-[3-[[3-(tert-butoxycarbonyl-methyl-amino)-propyl]-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide,

MS (ISP): 455.3 (M-HI+H⁺)

and

- (E)-(6R,7R)-7-amino-3-[3-[4-(3-(tert-butoxycarbonylamino-propylcarbamoyl)-pyridin-1-ium-1-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

MS (ISP): 518.5 (M-HI+H⁺),

respectively, as light-brown solids.

(b) To a solution of 10.2 g of N,N-dimethyl-1,3-propanediamine in 200 ml of
5 66% aqueous dioxane were added 24.1 g of dicarbonic acid bis-(1,1-
dimethylethyl) ester and 50 ml of 2N aqueous sodium hydroxide solution. The
mixture was stirred for 1 h at 20° and the clear solution was then partitioned
between 300 ml of ethyl acetate and 200 ml of saturated sodium chloride
solution. The organic layer was dried over sodium sulfate and evaporated in
10 vacuo to give 12.4 g of crude N,N-dimethylamino-N'-tert-butoxycarbonyl-1,3-
propanediamine as a colorless oil.

NMR (DMSO-d₆): 1.37 (s, 9H); 1.48 (m, 2H); 2.09 (s, 6H); 2.16 (t, 2H); 2.91 (m,
2H); 6.77 (broad t, 1H) ppm

15 (c) N,N,N'-Trimethyl-1,3-propanediamine and N-(3-amino-propyl)-pyridine-
4-carboxamide were subjected in an analogous manner to the procedure
described above to give

- N'-tert-butoxycarbonyl-N,N,N'-trimethyl-1,3-propanediamine as a
colorless oil,

20 and

- N-[3-tert-butoxycarbonylamino-propyl]-pyridine-4-carboxamide as white
crystals.

NMR (DMSO-d₆): 1.37 (s, 9H); 1.63 (m, 2H); 2.97 (m, 2H); 3.26 (m, 2H);
6.83 (broad t, 1H); 7.73 (d, 2H); 8.72 (d, 2H); 8.78
25 (broad t, 1H) ppm.

Example 123

To a stirred suspension of 122 mg of (E)-(6R,7R)-3-[3-[(3-amino-propyl)-
dimethyl-ammonio]-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-
oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride
30 monohydrochloride in 2 ml of N,N-dimethylformamide were added at 20° over

1 h 3 portions of 52 mg of methanimidic acid phenylmethyl ester hydrochloride, with each portion being added simultaneously 0.04 ml of tetramethylguanidine. Stirring was continued for 1 h, and then, the reaction mixture was subjected to chromatographic purification on MCI gel CHP20P using a gradient of 0-30% aqueous acetonitrile for elution. The product-containing fractions were concentrated in vacuo and freeze-dried and the remaining amorphous material was triturated with 10 ml of a 0.4 N solution of hydrochloric acid in diethyl ether. The white solid was isolated by filtration, washed with 20 ml of diethyl ether and dried to give (E)-(6R,7R)-3-[3-(3-(formimidoylamino-propyl)-dimethyl-ammonio]-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride as a white solid.

MS (ISP): 568.4 (M-2HCl+H⁺),

Example 124

15

To a stirred suspension of 122 mg of (E)-(6R,7R)-3-[3-[(3-amino-propyl)-dimethyl-ammonio]-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride in 2 ml of dimethylsulfoxide was added 60 mg of 1H-1,2,4-triazole-1-carboximidamide monohydrochloride followed by 0.05 ml of tetramethylguanidine. The mixture was stirred for 2 h at 20° and then subjected to chromatographic purification on MCI gel CHP20P using a gradient of 0-30% aqueous acetonitrile for elution. The product-containing fractions were concentrated in vacuo and freeze-dried, and the remaining amorphous material was triturated with 10 ml of a 0.4 N solution of hydrochloric acid in diethyl ether. The white solid was isolated by filtration, washed with 20 ml of diethyl ether and dried to give (E)-(6R,7R)-3-[3-[(3-guanidino-propyl)-dimethyl-ammonio]-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride as a white solid.

MS (ISP): 583.4 (M-2HCl+H⁺),

Example 125-126

By operating in an analogous manner to the procedure described in Example 123,

- (E)-(6R,7R)-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-3-[3-{dimethyl-(3-methylamino-propyl)-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride ,

and

- 5 - (E)-(6R,7R)-3-[3-[4-(3-amino-propylcarbamoyl]-pyridin-1-ium-1-yl]-propenyl]-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride

were reacted with methanimidic acid phenylmethyl ester hydrochloride, to give

- 10 - (E)-(6R,7R)-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-3-[3-[[3-(formimidoyl-methyl-amino)-propyl]-dimethyl-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride ,

MS (ISP): 589.4 (M-2HCl+H⁺),

15 and

(E)-(6R,7R)-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-3-[3-[4-(3-formimidoylamino-propylcarbamoyl]-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,

- 20 MS (ISP): 652.4 (M-2HCl+H⁺),

respectively, as white solids.

Example 127-128

By operating in an analogous manner to the procedure described in Example 124,

- 25 - (E)-(6R,7R)-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-3-[3-{dimethyl-(3-methylamino-propyl)-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride ,

and

(E)-(6R,7R)-3-[3-[4-(3-amino-propylcarbamoyl)-pyridin-1-ium-1-yl]-propenyl]-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,

were reacted with 1H-1,2,4-triazole-1-carboximidamide monohydrochloride, to
5 give

(E)-(6R,7R)-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-3-[3-[dimethyl-3-(1-methyl-guanidino)-propyl]-ammonio]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride ,

MS (ISP): 604.4 (M-2HCl+H⁺),

10 and

(E)-(6R,7R)-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-3-[3-[4-(3-guanidino-propylcarbamoyl)-pyridin-1-ium-1-yl]-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylic acid chloride monohydrochloride,

15 MS (ISP): 667.4 (M-2HCl+H⁺),

respectively, as white solids.

Example 129-134

By operating in an analogous manner to the procedure described in Example 2, but replacing triethylamine by an equimolar amount of 4-
20 methylmorpholine,

(E)-(6R,7R)-7-[(R)-2-bromo-propionylamino]-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate

was reacted with

- 25
- benzothiazole-2-thiol,
 - 3,5-dimethyl-benzenethiol,
 - 6-mercapto-naphthalen-2-carboxylic acid, and with
 - 7-mercapto-4-methyl-chromen-2-one,

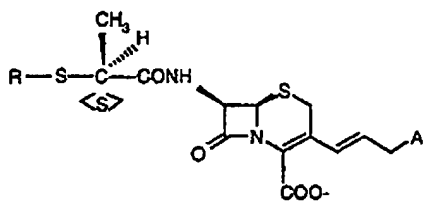
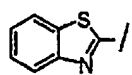
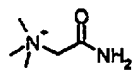

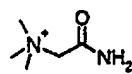
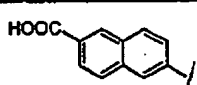
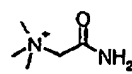
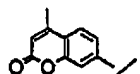
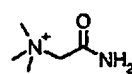
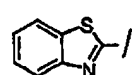

respectively, and



- (E)-(6R,7R)- 7-[(R)-2-bromo-propionylamino]-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate

5 was reacted with

- benzothiazole-2-thiol, and with
- 3,5-dimethyl-benzenethiol,

respectively, to give the following compounds as pale-yellow solids:

				
Example No	R	A	MS (ISP) (M+H ⁺)	IR (Nujol) (cm ⁻¹)
129			562.3	1769, 1692, 1604
130			533.4	1768, 1685, 1664, 1601
131			599.4	1770, 1692, 1625, 1595
132			587.4	1769, 1690, 1602
133			561.4	1769, 1674, 1609

134			532.4	1769, 1670, 1608
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The starting materials used above were prepared in the following way:

(a) (E)-(6R,7R)-3-(3-iodo-propenyl)-8-oxo-7-trimethylsilanyl-amino-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-4-carboxylic acid trimethylsilanyl ester was reacted in an analogous manner to the procedure described in Example 23-25(a), but replacing 4-hydroxy-piperidine by 2-dimethylamino-acetamide, or by 4-methyl-morpholine, to give the following compounds as light-brown solids:

(E)-(6R,7R)-7-amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

MS (ISP): 341.2 (M-HI+H⁺)

(E)-(6R,7R)-7-amino-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide

MS (ISP): 340.3 (M-HI+H⁺)

(b) To a suspension of 1.4 g (E)-(6R,7R)-7-amino-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide in 24 ml of dichloromethane/acetonitrile (1:1) was added 4 ml of N,O-Bis(trimethylsilanyl)trifluoroacetamide and the mixture was stirred at 20° for 0.5 h. After cooling of the reaction mixture to 0°, 2.05 g of (R)-2-bromo-propionyl chloride was added and stirring was continued for 5 min. The solution was dropped onto 0.5 l of diethyl ether containing 0.2 ml of water. The mixture was stirred for 0.5 h and subsequently, the precipitate was isolated by filtration, washed with 50 ml of diethyl ether, and dried. The brown solid was suspended in 5 ml of water. After adjusting the pH to 2.5 by the addition of 2N NaOH, 0.3 l of 2-propanol were added and the mixture was stirred at 20° for 0.5 h. The precipitate was filtered off, washed with 50 ml of diethyl ether and dried, to give 1.3 g of (E)-(6R,7R)-7-[(R)-2-bromo-propionyl-amino]-3-[3-(carbamoylmethyl-dimethyl-ammonio)-propenyl]-

8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a light-brown powder.

5 NMR (D₂O): 1.66 (d, 3H); 3.11 (s, 3H); 3.12 (s, 3H); 3.56 (dd, 2H); 3.91 (s, 2H); 4.10 (d, 2H); 4.47 (q, 1H); 5.08 (d, 1H); 5.50 (d, 1H); 5.83 (m, 1H); 6.83 (d, 1H) ppm

MS (ISP): 475.1 (M+H⁺(⁷⁹Br))

(c) (E)-(6R,7R)-7-amino-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate monohydroiodide was subjected in an analogous manner to the procedure described above to give
10 (E)-(6R,7R)-7-((R)-2-bromo-propionylamino)-3-[3-(4-methyl-morpholin-4-ium-4-yl)-propenyl]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate as a light-yellow solid.

MS (ISP): 474.2 (M+H⁺(⁷⁹Br))

The following example illustrates pharmaceutical preparations
15 containing the cephalosporin derivatives provided by the present invention:

Example A

Production of dry ampoules for intramuscular administration:

A lyophilisate of 1 g of propenyl cephalosporin is prepared in the usual manner and filled into an ampoule. The sterile water ampoule contains 10%
20 propylene glycol. Prior to the administration, the lyophilisate is treated with 2.5 ml or 2% aqueous lidocaine hydrochloride solution.

As active ingredient can be used one of the end products prepared according to the above Examples.

Example B

25 Production of dry ampoules for parenteral administration:

A sample of 0,25-8 g of propenyl-cephalosporin derivative optionally in admixture with 0,25-8 g of carbapenem antibiotic or 0,25-8 g of β -lactamase inhibitor is prepared in a usual manner and filled into an ampoule as

a) a dry powder (crystalline, amorphous or lyophilisate powder) of propenyl cephalosporin derivate, optionally in admixture with a dry powder of carbapenem antibiotic or β -lactamase inhibitor; or

b) a lyophilisate of the solution of propenyl cephalosporin derivative,
6 optionally mixed with a lyophilisate of a solution of the carbapenem antibiotic
or of the β -lactamase inhibitor.

The dry powder (crystalline, amorphous or lyophilized powder) of the propenyl cephalosporin derivate, optionally in combination with carbapenem antibiotic or β -lactamase inhibitor, can be filled in separate ampoules and
10 mixed prior to the administration.

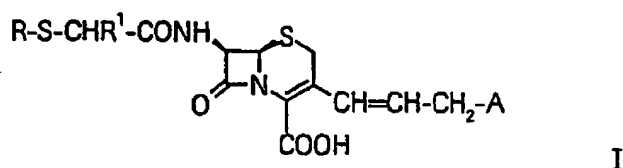
Example C

Interlocking gelatine capsules each containing the following ingredients are manufactured in the usual manner:

Readily hydrolyzable ester of propenyl cephalosporin of formula I	500 mg
Luviskol (water-soluble polyvinylpyrrolidone)	20 mg
Mannitol	20 mg
Talc	15 mg
Magnesium stearate	<u>2 mg</u>
	557 mg

Claims

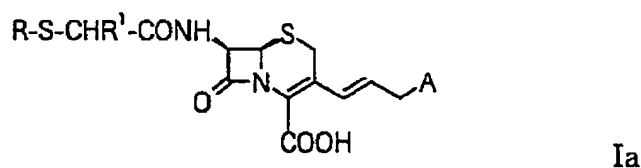
1. Cephalosporin derivatives of the general formula



wherein R is an organic residue with a molecular weight not
 5 exceeding 400 bonded to the adjacent sulphur atom via carbon and
 consisting of carbon, hydrogen, and optional oxygen, sulfur, nitrogen
 and/or halogen atoms; R¹ is hydrogen, lower alkyl or phenyl; and A
 is a secondary, tertiary or quaternary nitrogen atom bound directly
 to the propenyl group and being substituted by an organic residue
 10 with a molecular weight not exceeding 400 and consisting of carbon,
 hydrogen, and optional oxygen, sulfur, nitrogen and/or halogen
 atoms,

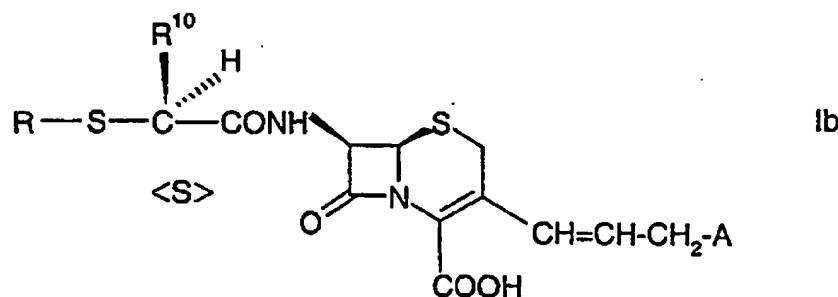
as well as readily hydrolyzable esters thereof, pharmaceutically acceptable
 salts of said compounds and hydrates of the compounds of formula I and of
 15 their esters and salts.

2. Compounds according to claim 1 with the 3-substituent in the E-form
 viz. having the formula



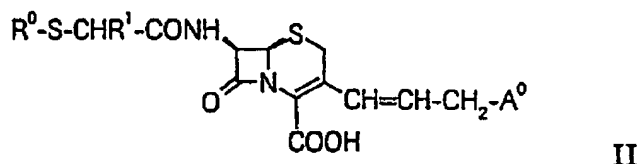
wherein R, R¹ and A are as in claim 1,
 20 as well as readily hydrolyzable esters thereof, pharmaceutically acceptable
 salts of said compounds and hydrates of the compounds of formula Ia and of
 their esters and salts.

3. Compounds according to claim 1 or 2 having the formula



wherein R and A are as in claim 1 and R¹⁰ is lower alkyl or phenyl,
 as well as readily hydrolyzable esters thereof, pharmaceutically acceptable
 salts of said compounds and hydrates of the compounds of formula Ib and of
 5 their esters and salts.

4. Compounds according to any one of claims 1-3 having the formula



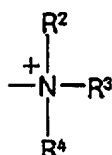
wherein

- R⁰ is lower alkyl or lower alkenyl, these groups being optionally substituted
 10 by one or more substituent(s) R⁷ represented by:
 halogen
 lower cycloalkyl
 naphthyl
 optionally substituted phenyl or heterocyclyl
 15 optionally substituted acyl
 optionally etherified or acylated hydroxy
 optionally acylated amino
 (lower alkyl)amino, (di-lower alkyl)amino, lower cycloalkylamino
 optionally esterified or amidated carboxy
 20 etherified mercapto, lower alkylsulfinyl, phenylsulfinyl
 lower alkylsulfonyl, phenylsulfonyl
 cyano
 amidino, (lower alkyl)amidino, (di-lower alkyl)amidino, guanidino, (lower
 alkyl)guanidino, (di-lower alkyl)guanidino; or

R° is phenyl, naphthyl or heterocyclyl, these groups being optionally substituted by one or more substituents R^8 represented by:

- halogen
- optionally substituted lower alkyl, lower alkenyl or lower cycloalkyl
- optionally substituted phenyl or heterocyclyl
- optionally substituted acyl
- optionally etherified or acylated hydroxy
- optionally acylated amino
- (lower alkyl)amino, (di-lower alkyl)amino, lower cycloalkylamino
- optionally esterified or amidated carboxy
- etherified mercapto, lower alkylsulfinyl, phenylsulfinyl
- optionally amidated sulfonyl
- lower alkylsulfonyl, phenylsulfonyl
- cyano;

15 A° is a quaternary nitrogen residue of the general formula



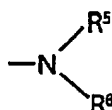
III

wherein R^2 , R^3 and R^4 may be the same or different and each are alkyl, cycloalkyl, alkenylalkyl or saturated heterocyclyl;

or R^2 and R^3 together with the N atom represent a saturated or partly unsaturated 5 to 8 membered, optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen, R^4 being as above or may represent a 1-2-, 1-3- or 1-4-alkylene or vinylene bridge to the heterocyclic ring represented by R^2 and R^3 ;

or R^2 , R^3 and R^4 together with the N atom represent an aromatic 5 or 6 membered, optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen; or

A° is a secondary or tertiary nitrogen residue of the general formula



IV

wherein R^5 and R^6 may be the same or different and each are alkyl, cycloalkyl, alkenylalkyl or heterocyclyl or R^5 is hydrogen;

or R⁵ and R⁶ together with the N atom represent a saturated or partly unsaturated or aromatic 5 or 6 membered optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen,

5 and wherein,

where R², R³, R⁴, R⁵ and/or R⁶ represent alkyl, this group is optionally substituted by carbamoyloxy or one or more substituents R⁷, wherein R⁷ has the above meaning; and

10 where R², R³ and R⁴ and R⁵ and R⁶ represent heterocyclyl or together form part of a heterocyclic ring as defined above, this heterocyclyl group/heterocyclic ring is optionally substituted by one or more substituents R⁸, wherein R⁸ has the above meaning,

as well as readily hydrolyzable esters thereof, pharmaceutically acceptable salts of said compounds and hydrates of the compounds of formula II and of
15 their esters and salts.

5. Compounds according to claim 4, wherein R⁷ is selected from

halogen

lower cycloalkyl

naphthyl

20 optionally substituted phenyl or heterocyclyl

optionally substituted acyl

optionally etherified or acylated hydroxy

optionally acylated amino

(lower alkyl)amino, (di-lower alkyl)amino, lower cycloalkylamino

25 optionally esterified or amidated carboxy

etherified mercapto, lower alkylsulfinyl, phenylsulfinyl

lower alkylsulfonyl, phenylsulfonyl

cyano

and R⁸ is selected from

30 halogen

optionally substituted lower alkyl or lower cycloalkyl

optionally substituted phenyl

optionally substituted acyl

optionally etherified or acylated hydroxy

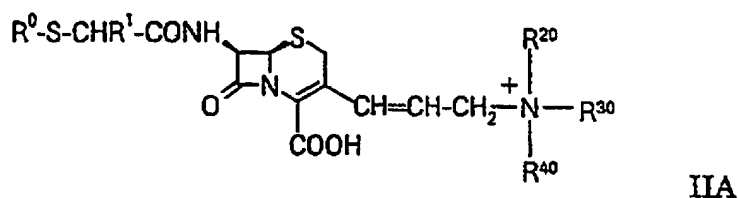
35 optionally acylated amino

(lower alkyl)amino, (di-lower alkyl)amino, lower cycloalkylamino

optionally esterified or amidated carboxy

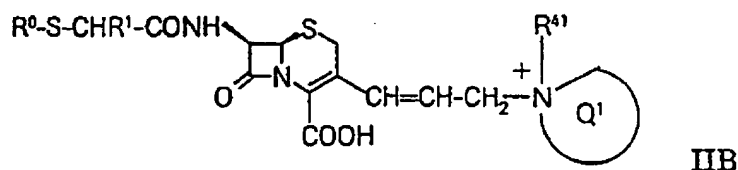
etherified mercapto, lower alkylsulfinyl, phenylsulfinyl
 optionally amidated sulfonyl
 lower alkylsulfonyl, phenylsulfonyl
 cyano.

- 5 6. Compounds of claim 4 or 5 having the formula



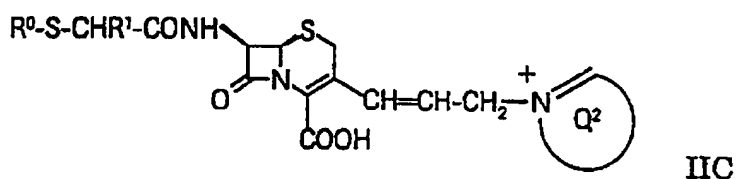
- wherein R⁰ and R¹ are as defined in claim 4 and R²⁰, R³⁰ and R⁴⁰
 may be the same or different and each are alkyl (optionally
 substituted by R⁷ as for R², R³ and R⁴ in claim 4 or 5), cycloalkyl,
 10 alkenylalkyl or saturated heterocyclyl (optionally substituted by R⁸
 as for R², R³ and R⁴ in claim 4 or 5),
 as well as readily hydrolyzable esters thereof, pharmaceutically acceptable
 salts of said compounds and hydrates of the compounds of formula IIA and of
 their esters and salts.

- 15 7. Compounds of claim 4 or 5 having the formula



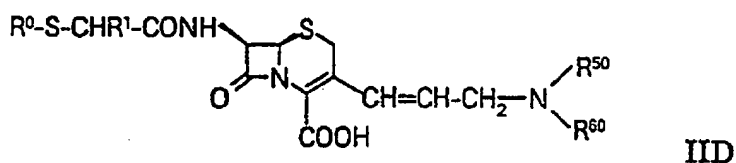
- wherein R⁰ and R¹ are as defined in claim 4, Q¹ is a saturated or
 partly unsaturated 5 to 8 membered, optionally fused heterocyclic
 ring which may contain additional hetero atoms selected from
 20 oxygen, sulfur and nitrogen (optionally substituted by R⁸ as for R²
 and R³ in claim 4 or 5) and R⁴¹ is alkyl (optionally substituted by R⁷
 as for R⁴ in claim 4 or 5), cycloalkyl, alkenylalkyl or saturated
 heterocyclyl or may represent a 1-2-, 1-3- or 1-4-alkylene or a
 vinylene bridge to the heterocyclic ring,
 25 as well as readily hydrolyzable esters thereof, pharmaceutically acceptable
 salts of said compounds and hydrates of the compounds of formula IIB and of
 their esters and salts.

8. Compounds of claim 4 or 5 having the formula



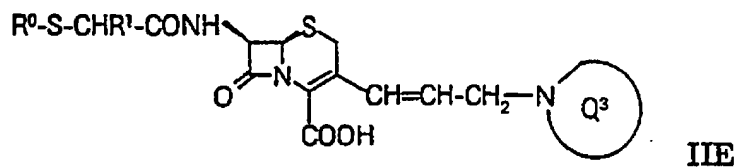
wherein R⁰ and R¹ are as defined in claim 4 and Q² is an aromatic 5 or 6 membered, optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen (optionally substituted by R⁸ as for R², R³ and R⁴ in claim 4 or 5), as well as readily hydrolyzable esters thereof, pharmaceutically acceptable salts of said compounds and hydrates of the compounds of formula IIC and of their esters and salts.

9. Compounds of claim 4 or 5 having the formula



wherein R⁰ and R¹ are as defined in claim 4 and R⁵⁰ and R⁶⁰ may be the same or different and each are alkyl (optionally substituted by R⁷ as for R⁵ and R⁶ in claim 4 or 5), cycloalkyl, alkenylalkyl or saturated heterocyclyl (optionally substituted by R⁸ as for R⁵ and R⁶ in claim 4 or 5) or R⁵⁰ is hydrogen; as well as readily hydrolyzable esters thereof, pharmaceutically acceptable salts of said compounds and hydrates of the compounds of formula IID and of their esters and salts.

10. Compounds of claim 4 or 5 having the formula



wherein R⁰ and R¹ are as defined in claim 4 and Q³ is a saturated or partly unsaturated or aromatic 5 or 6 membered optionally fused heterocyclic ring which may contain additional hetero atoms selected from oxygen, sulfur and nitrogen (optionally substituted by R⁸ as for R⁵ and R⁶ in claim 4 or 5),

as well as readily hydrolyzable esters thereof, pharmaceutically acceptable salts of said compounds and hydrates of the compounds of formula IIE and of their esters and salts.

11. Compounds according to any one of claims 4-10 wherein R⁸ when
5 substituted lower alkyl, lower alkenyl or lower cycloalkyl is substituted by hydroxy, lower alkoxy, cyano, carboxy, amino, lower alkylamino, di-(lower alkyl)amino, carbamoyl, carbamoyloxy or 1-3 halogens.

12. Compounds according to claim 11, wherein R⁸ is vinyl substituted by
cyano or by carboxy which may be amidated by amino, lower alkylamino, (di-
10 lower alkylamino or by the amino group of a natural α -amino acid.

13. Compounds according to claim 12, wherein R⁸ is 2-carboxy-vinyl or 2-(carboxymethyl-carbamoyl)-vinyl.

14. Compounds according to claim 11, wherein R⁸ is carbamoylmethyl.

15. Compounds according to claim 14, wherein R⁸ is hydroxyethyl-carbamoylmethyl or hydroxyethoxyethylcarbamoylmethyl.

16. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when substituted phenyl are substituted by 1-3 halogens, lower alkoxy, cyano, hydroxy or carbamoyl.

17. Compounds according to any one of claims 4-10 wherein R⁷ when
20 optionally substituted heterocyclyl is a saturated or unsaturated 5 to 6 membered heterocyclic ring which may contain additional heteroatoms selected from oxygen, sulfur and nitrogen and is optionally substituted by hydroxy, halogen, lower alkoxy, carboxy, amino, lower alkylamino, di-(lower alkyl)amino, cyano or oxo.

25 18. Compounds according to any one of claims 4-10 wherein R⁸ when optionally substituted heterocyclyl is a saturated or unsaturated 5 to 6 membered heterocyclic ring which may contain additional heteroatoms selected from oxygen, sulfur and nitrogen and is optionally substituted by hydroxy, halogen, lower alkoxy, carboxy, amino, lower alkylamino, di-(lower
30 alkyl)amino, cyano or oxo.

19. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when optionally substituted acyl is lower alkanoyl, lower cycloalkanoyl or benzoyl

optionally substituted by 1-3 halogens, hydroxy, lower alkoxy, amino, lower alkylamino, di-(lower alkyl)amino, carbamoyl, carbamoyloxy, cyano or phenyl.

20. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when etherified hydroxy is lower alkoxy, lower cycloalkoxy or phenoxy, each
5 optionally substituted by 1-3 halogen atoms, amino, hydroxy, methoxy, carbamoyloxy, carboxy or carbamoyl.

21. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when acylated hydroxy is lower alkanoyloxy, benzoyloxy, heterocycl-yl-carbonyloxy or lower alkoxy-carbonyloxy; each optionally substituted by amino, (lower
10 alkyl)amino, (di-lower alkyl)amino, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

22. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when acylated amino is lower alkanoylamino, lower cycloalkylamino, benzoylamino, heterocycl-yl-carbonylamino or lower alkoxy-carbonylamino, each optionally
15 substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, hydroxy, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

23. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when esterified carboxy is lower alkoxy-carbonyl, cycloalkoxy-carbonyl, phenoxycarbonyl, phenyl-lower alkoxy-carbonyl, each optionally substituted by
20 amino, (lower alkyl)amino, (di-lower alkyl)amino, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

24. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when amidated carboxy is carbamoyl, lower alkylcarbamoyl, (di-lower alkyl) carbamoyl or lower cycloalkylcarbamoyl, each optionally substituted by
25 amino, (lower alkyl)amino, (di-lower-alkyl)amino, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

25. Compounds according to any one of claims 4-10 wherein R⁸ when substituted lower alkylcarbamoyl or lower cycloalkylcarbamoyl is substituted by hydroxy, lower alkoxy, hydroxy-lower alkoxy, amidino, (lower alkyl)-
30 amidino, (di-lower alkyl)amidino, guanidino, (lower alkyl)guanidino, (di-lower alkyl)guanidino or heterocycl-yl.

26. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when etherified mercapto is lower alkylthio, lower cycloalkylthio or phenylthio, each optionally substituted by methoxy or 1-3 halogen atoms amino, (lower

alkyl)amino, (di-lower alkyl)amino, hydroxy, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

27. Compounds according to any one of claims 4-10 wherein R⁷ or R⁸ when amidated sulfonyl is lower alkyl-aminosulfonyl, or lower cycloalkyl-aminosulfonyl, each optionally substituted by amino, (lower alkyl)amino, (di-lower alkyl)amino, hydroxy, methoxy, carboxy, carbamoyl, carbamoyloxy or 1-3 halogen atoms.

28. Compounds according to any one of claims 1-27, wherein R and R^o are optionally substituted phenyl.

29. Compounds according to claim 28, wherein R and R^o are phenyl, 2,4,5-trichlorophenyl, 3,4-dichlorophenyl, 2,5-dichlorophenyl or 4-hydroxy-methylphenyl.

30. Compounds according to claim 28, wherein R and R^o are 3,5-dimethylphenyl.

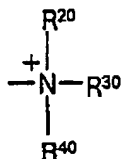
31. Compounds according to any one of claims 1-27, wherein R and R^o are optionally substituted naphthyl.

32. Compounds according to claim 31 wherein R and R^o are 2-naphthyl or 6-carboxy-2-naphthyl.

33. Compounds according to any one of claims 1-27, wherein R and R^o are optionally substituted heterocyclyl.

34. Compounds according to claim 33, wherein R and R^o are 2-benzoxazolyl, 2-benzothiazolyl or 4-pyridinyl.

35. Compounds according to any one of claims 1-34, wherein A and A^o are a group of formula



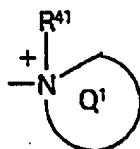
IIIA

wherein R²⁰, R³⁰ and R⁴⁰ are as defined in claim 6.

36. Compounds according to claim 35, wherein A and A^o are trimethylammonio or carbamoylmethyl-dimethyl-ammonio.

37. Compounds according to claim 35, wherein A and A° are dimethyl-(2-hydroxyethyl)-ammonio, (2-hydroxy-1-hydroxymethyl-ethyl)-trimethyl-ammonio, bis-(2-hydroxy-ethyl)-methyl-ammonio or (Ex. 112).

38. Compounds according to any one of claims 1-34, wherein A and A° are
5 a group of formula



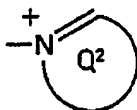
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wherein Q¹ and R⁴¹ are as defined in claim 7.

39. Compounds according to claim 38 wherein A and A° are 1-methyl-pyrrolidin-1-ium or 4-methyl-morpholin-4-ium.

10 40. Compounds according to claim 38 wherein A and A° are 4-aza-1-azonia-bicyclo[2,2,2]oct-1-yl or 1-azonia-bicyclo[2,2,2]oct-1-yl.

41. Compounds according to any one of claims 1-34, wherein A and A° are a group of formula

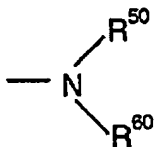


IIIC

15 wherein Q² is as defined in claim 8.

42. Compounds according to claim 41 wherein A and A° are pyridin-1-ium, 2-methyl-pyridin-1-ium, 4-carbamoyl-pyridin-1-ium or quinolin-1-ium.

43. Compounds according to any one of claims 1-34, wherein A and A° are a group of formula



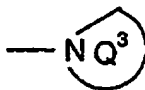
IIID

20

wherein R⁵⁰ and R⁶⁰ are as defined in claim 9.

44. Compounds according to claim 43 wherein A and A° are dimethyl-amino or methylcyclopropylamino.

45. Compounds according to any one of claims 1-34, wherein A and A° are a group of formula



III E

wherein Q³ is as defined in claim 10.

5 46. Compounds according to claim 45 wherein A and A° are benzoimidazol-1-yl, pyrrolidin-1-yl or 4-hydroxy-piperidin-1-yl.

47. The compounds according to claim 1,

- (E)-(6R,7R)- 8-Oxo-7-(2-phenylsulfanyl-acetyl-amino)- 3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 10 - (E)-(6R,7R)-7-[2-(5-Ethoxycarbonyl-4-methyl-thiazol-2-ylsulfanyl)-acetyl-amino]-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-(2-Methyl-pyridin-1-ium-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetyl-amino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 15 - (E)-(6R,7R)- 3-[3-(2-methyl-pyridin-1-ium-1-yl)-propenyl]- 8-oxo-7-(2-phenylsulfanyl-acetyl-amino)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 20 - (E)-(6R,7R)- 3-[3-(3-Hydroxy-pyridin-1-ium-1-yl)-propenyl]- 8-oxo-7-(2-phenylsulfanyl-acetyl-amino)- 5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)- 8-Oxo-7-[2-phenylsulfanyl)-acetyl-amino]-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 25 - (E)-(6R,7R)- 3-[3-(1-Methyl-pyrrolidin-1-ium-1-yl)-propenyl]-8-oxo-7-(2-phenylsulfanyl-acetyl-amino)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate and
- (E)-(6R,7R)-7-[2-(Naphthalen-2-ylsulfanyl)-acetyl-amino]-8-oxo-3-(3-trimethylammonio-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate.
- 30

48. The compounds according to claim 1,

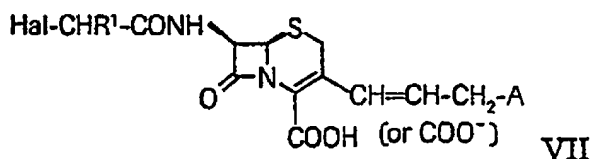
- (E)-(6R,7R)-7-[2-(Benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 5 - (E)-(6R,7R)-8-Oxo-3-(3-pyridin-1-ium-1-yl-propenyl)-7-[2-(2,4,5-trichlorophenylsulfanyl)-acetylamino]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-(3-Hydroxy-pyridin-1-ium-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 10 - (E)-(6R,7R)-7-[2-(Naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-3-(3-quinolin-1-ium-1-yl-propenyl)-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)- 3-[3-(1-Methyl-pyrrolidin-1-ium-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 15 - (E)-(6R,7R)- 3-[3-(Carbamoylmethyl-dimethyl-ammonio)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate and
- (E)-(6R,7R)-7-[2-(Naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-3-[3-pyridin-1-ium-1-yl-propenyl]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate.
- 20

49. The compounds according to claim 1,

- (E)-(6R,7R)-3-[3-[Dimethyl-(2-hydroxy-ethyl)-ammonio]-propenyl]-7-[2-(benzothiazol-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 25 - (E)-(6R,7R)-3-[3-(4-Aza-1-azonia-bicyclo[2,2,2]octan-1-yl)-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-[(3-Hydroxy-propyl)-dimethyl-ammonio]-propenyl]-7-[2-(naphthalen-2-ylsulfanyl)-acetylamino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- 30

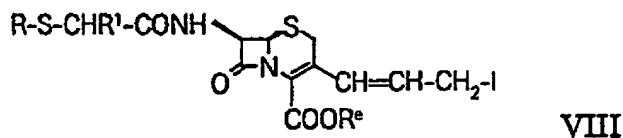
- (E)-(6R,7R)-3-[3-[(2-Hydroxy-1-hydroxymethyl-ethyl)-dimethyl-ammonio]-propenyl]-2-[2-(naphthalen-2-ylsulfanyl)-acetyl-amino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-7-[2-(Benzothiazol-2-ylsulfanyl)-acetyl-amino]-8-oxo-3-[3-[(2-hydroxy-1-hydroxymethyl-ethyl)-dimethyl-ammonio]-propenyl]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-[Bis-(2-hydroxy-ethyl)-dimethyl-ammonio]-propenyl]-7-[2-(3,5-dimethyl-phenylsulfanyl)-acetyl-amino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-3-[3-Carbamoylmethyl-dimethyl-ammonio]-propenyl]-7-[2-(6-carboxy-naphthalen-2-ylsulfanyl)-acetyl-amino]-8-oxo-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate
- (E)-(6R,7R)-7-[2-(Benzothiazol-2-ylsulfanyl)-acetyl-amino]-8-oxo-3-[3-(1-carboxylatomethyl)-1,4-diazonia-bicyclo[2.2.2]octan-4-yl]-propenyl]-5-thia-1-aza-bicyclo[4.2.0]oct-2-ene-2-carboxylate.

50. Compounds of the general formula



in which R¹ and A are as defined in claim 1 and Hal is halogen, and esters and salts thereof.

51. Compounds of the general formula



in which R and R¹ are as defined in claim 1 and R^e is a carboxy protecting group.

52. Compounds of the general formula

$$\text{R}^k\text{-S-CHR}^1\text{-CONH} \begin{array}{c} \diagup \\ \text{S} \\ \diagdown \end{array} \begin{array}{c} \text{O} \\ \diagup \\ \text{N} \\ \diagdown \end{array} \begin{array}{c} \text{CH=CH-CH}_2\text{-A}^m \\ \text{COOR}^h \end{array} \quad \text{X}$$

in which R¹ is as defined in claim 1, R^b is hydrogen or a carboxy protecting group, R^k is as R in claim 1 and A^m is as A above with the proviso that at least one of the following provisions is fulfilled:

5 (i) R^k is a carboxylic acid protecting group,

(ii) R^k is a residue defined under R having protected amino, protected hydroxy and/or protected carboxylic group(s);

(iii) A^m is a residue defined under A having protected amino, protected hydroxy and/or protected carboxylic group(s);

10 and salts thereof.

53. Compounds as in any one of claims 1-49 for use as pharmaceutically active substances, particularly for the treatment and prophylaxis of infectious diseases.

15 54. Process for use manufacture of compounds according to any one of
claims 1-49, which process comprises

(a) treating a compound having the formula

$$\begin{array}{c} \text{R}^n\text{NH} \\ \diagup \\ \text{C} \\ \diagdown \quad \diagup \\ \text{O} \quad \text{N} \quad \text{S} \\ \quad \quad \quad \diagdown \quad \diagup \\ \quad \quad \quad \text{C} = \text{CH} - \text{CH}_2 - \text{A} \\ \quad \quad \quad \diagup \\ \quad \quad \quad \text{COOH (or COO}^-) \end{array}$$

in which

20 A is as defined in claim 1 and

R^F is hydrogen or a silanyl protecting group;

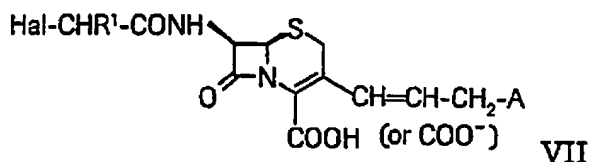
or an ester or salt thereof with a carboxylic acid of the general formula

$$\text{R-S-CHR}^1\text{-COOH} \quad \text{VI}$$

in which R and R' are as defined in claim 1.

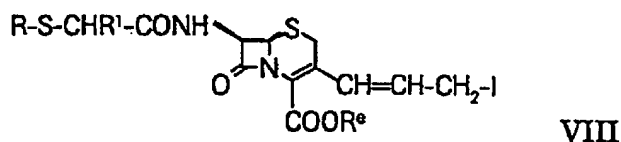
or a reactive derivative thereof; or

(b) treating a compound having the general formula



in which R¹ and A are as defined in claim 1 and Hal is halogen,
 5 or an ester or salt thereof with a thiol of formula R-SH or a salt thereof in the presence of a base; or

(c) treating a compound having the formula



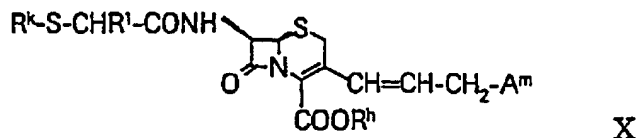
in which R and R¹ are as defined in claim 1 and R^e is a carboxy
 10 protecting group,
 with a nitrogen nucleophile yielding the group A wherein A has the above meaning and splitting off the carboxy protecting group R^e; or

(d) for the manufacture of compounds of formula I, in which A is a group of
 the formula NH-R⁶, treating a compound having the formula VIII with a Schiff
 15 base of the general formula



in which R⁶ is as in claim 3 and Z is the residue of an aldehyde
 ZCHO, in which Z is alkyl, aryl or heterocyclyl, preferably phenyl,
 and subjecting the reaction product to hydrolysis or alcoholysis; or

20 (e) for the manufacture of a compound of formula I in which R and/or A may contain free amino, hydroxy or carboxylic group(s) cleaving off the amino, hydroxy and/or carboxy protecting group(s) in a compound having the formula



in which R¹ is as defined in claim 1, R^b is hydrogen or a carboxy protecting group, R^k is as R above and A^m is as A in claims 1 with the proviso that at least one of the following provisions is fulfilled:

- (i) R^b is a carboxylic acid protecting group,
- 5 (ii) R^k is a residue defined under R having protected amino, protected hydroxy and/or protected carboxylic group(s),
- (iii) A^m is a residue defined under A having protected amino, protected hydroxy and/or protected carboxylic group(s),

or a salt thereof, or

- 10 (f) for the manufacture of a readily hydrolyzable ester of a compound of formula I subjecting a carboxylic acid of formula I to a corresponding esterification, or

- (g) for the manufacture of salts or hydrates of a compound of formula I or hydrates of said salts converting a compound of formula I into a salt or
15 hydrate or into a hydrate of said salts.

55. A medicament containing a compound according to any one of claims 1-49.

56. A medicament for the treatment and prophylaxis of infectious diseases containing a compound according to any one of claims 1-49.

- 20 57. The use of the compounds according to any one of claims 1-49 for the treatment and prophylaxis of infectious diseases or for the manufacture of medicaments.

58. A medicament according to claim 56 or 57 additionally containing a carbapenem or a β -lactamase inhibitor.

- 25 59. A medicament according to claim 58, wherein the carbapenem antibiotic is imipenem.

60. A medicament according to claim 58, wherein the β -lactamase inhibitor is (Z)-(2S,3S,5R)-3-(2-cyanoethenyl)-3-methyl-4,4,7-trioxo-4-thia-1-aza-bicyclo[3.2.0.]heptane-2-carboxylic acid.

61. A medicament according to any one of claims 58-60, wherein the ratio by weight of the first ingredient to the second ingredient is about 1:20 to about 20:1.

5 62. A medicament as in any one of claims 58-60 for the treatment and prophylaxis of infectious diseases, including MRSA infections.

63. A medicament containing an antimicrobial composition according to any one of claims 58-60 and a therapeutically inert carrier, particularly for the treatment and prophylaxis of infectious diseases, including MRSA.

10 64. Compounds according to any one of claims 1-49, whenever prepared according to the process claimed in claim 54 or by an obvious chemical equivalent thereof.

65. The novel compounds, formulations, processes and methods substantially as described herein.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 99/04034

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 C07D501/40 C07D501/24 A61K31/545

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	EP 0 333 154 A (EISAI CO., LTD.) 20 September 1989 (1989-09-20) cited in the application page 5, line 4 -page 6, line 43; claims 2,5,8,12-14	1-49,51, 53-56,64
Y	EP 0 528 343 A (BIOCHEMIE GESELLSCHAFT M.B.H.) 24 February 1993 (1993-02-24) cited in the application page 2, line 1 -page 3, line 15 page 6, line 46 -page 7, line 1 page 4, line 45 -page 5, line 2	1-49,51, 64
Y	US 3 983 113 A (P. J. BEEBY) 28 September 1976 (1976-09-28) column 9, line 49 -column 10, line 32; claims 1,10,20,52	1-49, 53-56,64

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"Z" document member of the same patent family

Date of the actual completion of the international search

18 October 1999

Date of mailing of the international search report

22/10/1999

Name and mailing address of the ISA

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Authorized officer

Hass, C

INTERNATIONAL SEARCH REPORT

International application No.

PCT/EP 99/04034

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
Remark: Although claim 57
is directed to a method of treatment of the human/animal
body, the search has been carried out and based on the alleged
effects of the compound/composition.
2. ☒ Claims Nos.: 65
because they relate to parts of the International Application that do not comply with the prescribed requirements to such
an extent that no meaningful International Search can be carried out, specifically:
see FURTHER INFORMATION sheet PCT/ISA 210
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all
searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment
of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report
covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is
restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.2

Claims Nos.: 65

Claim 65 was not searched since it refers to any compounds, formulations, processes and methods mentioned in the description; therefore it does not comply with the requirements of the PCT, Rule 6.2a.

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 99/04034

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